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Cheetah 18XL Family:
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ST318404LW/LC
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ST39204LW/LC
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Product Manual, Volume 1
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CHEETAH[®]

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Notice.

Product Manual 75789506 is Volume 1 of a two-volume document with the SCSI interface information in the SCSI Interface Product Manual, Volume 2, part number 75789509.

If you need the SCSI interface information, order the SCSI Interface Product Manual, Volume 2, part number 75789509.

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1.0 Scope

This manual describes Seagate Technology®, LLC Cheetah 18XL™ disc drives.

Cheetah 18XL drives support the Small Computer System Interface (SCSI) as described in the ANSI SCSI interface specifications to the extent described in this manual. The *SCSI Interface Product Manual*, part number 75789509, describes general SCSI interface characteristics of this and other families of Seagate drives. The *SCSI Interface Product Manual* references information from the documents listed in Section 2.3.

From this point on in this product manual the reference to Cheetah 18XL models is referred to as “the drive” unless references to individual models are necessary.

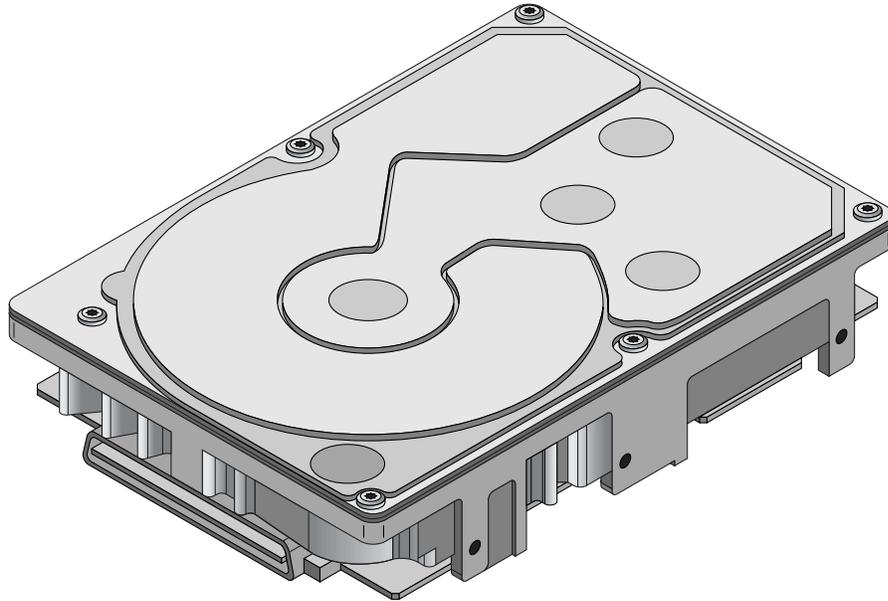


Figure 1. Cheetah 18XL family drive (ST318404LC shown)

2.0 Applicable standards and reference documentation

The drive has been developed as a system peripheral to the highest standards of design and construction. The drive depends upon its host equipment to provide adequate power and environment in order to achieve optimum performance and compliance with applicable industry and governmental regulations. Special attention must be given in the areas of safety, power distribution, shielding, audible noise control, and temperature regulation. In particular, the drive must be securely mounted in order to guarantee the specified performance characteristics. Mounting by bottom holes must meet the requirements of Section 8.4.

2.1 Standards

The Cheetah 18XL family complies with Seagate standards as noted in the appropriate sections of this Manual and the Seagate *SCSI Interface Product Manual*, part number 75789509.

The Cheetah 18XL disc drive is a UL recognized component per UL1950, CSA certified to CSA C22.2 No. 950-95, and VDE certified to VDE 0805 and EN60950.

2.1.1 Electromagnetic compatibility

The drive, as delivered, is designed for system integration and installation into a suitable enclosure prior to use. As such the drive is supplied as a subassembly and is not subject to Subpart B of Part 15 of the FCC Rules and Regulations nor the Radio Interference Regulations of the Canadian Department of Communications.

The design characteristics of the drive serve to minimize radiation when installed in an enclosure that provides reasonable shielding. As such, the drive is capable of meeting the Class B limits of the FCC Rules and Regulations of the Canadian Department of Communications when properly packaged. However, it is the user's responsibility to assure that the drive meets the appropriate EMI requirements in their system. Shielded I/O cables may be required if the enclosure does not provide adequate shielding. If the I/O cables are external to the enclosure, shielded cables should be used, with the shields grounded to the enclosure and to the host controller.

2.1.2 Electromagnetic susceptibility

As a component assembly, the drive is not required to meet any susceptibility performance requirements. It is the responsibility of those integrating the drive within their systems to perform those tests required and design their system to ensure that equipment operating in the same system as the drive or external to the system does not adversely affect the performance of the drive. See Section 5.1.1 and Table 2, DC power requirements.

2.2 Electromagnetic compliance

Seagate uses an independent laboratory to confirm compliance to the directives/standard(s) for CE Marking and C-Tick Marking. The drive was tested in a representative system for typical applications. The selected system represents the most popular characteristics for test platforms. The system configurations include:

- Typical current use microprocessor
- 3.5-inch floppy disc drive
- Keyboard
- Monitor/display
- Printer
- External modem
- Mouse

Although the test system with this Seagate model complies to the directives/standard(s), we cannot guarantee that all systems will comply. The computer manufacturer or system integrator shall confirm EMC compliance and provide CE Marking and C-Tick Marking for their product.

Electromagnetic compliance for the European Union

If this model has the CE Marking it complies with the European Union requirements of the Electromagnetic Compatibility Directive 89/336/EEC of 03 May 1989 as amended by Directive 92/31/EEC of 28 April 1992 and Directive 93/68/EEC of 22 July 1993.

Australian C-Tick

If this model has the C-Tick Marking it complies with the Australia/New Zealand Standard AS/NZS3548 1995 and meets the Electromagnetic Compatibility (EMC) Framework requirements of Australia's Spectrum Management Agency (SMA).

Korean MIC

If this model has the Korean Ministry of Information and Communication (MIC) logo, it complies with paragraph 1 of Article 11 of the Electromagnetic Compatibility (EMC) Control Regulation and meets the Electromagnetic Compatibility Framework requirements of the Radio Research Laboratory (RRL) Ministry of Information and Communication Republic of Korea.

This drive has been tested and complies with the Electromagnetic Interference/Electromagnetic Susceptibility (EMI/EMS) for Class B products.

- EUT name (model numbers): ST318404LC, ST318404LW, ST39204LC, ST39204LW
- Certificate number: E-H011-00-5479 (B), E-H011-00-5478 (B), E-H011-00-5477 (B), E-H011-00-5476 (B)
- Trade name or applicant: Seagate Technology International
- Manufacturing start date: February 2000
- Manufacturer/nationality: Singapore

Taiwanese BSMI

If this model has two Chinese words meaning "EMC certification" followed by an eight digit identification number, as a Marking, it complies with Chinese National Standard (CNS) 13438 and meets the Electromagnetic Compatibility (EMC) Framework requirements of the Taiwanese Bureau of Standards, Metrology, and Inspection (BSMI).

2.3 Reference documents

<i>Cheetah 18XL Installation Guide</i>	Seagate P/N 75789507
<i>Safety and Regulatory Agency Specifications</i>	Seagate P/N 75789512
<i>SCSI Interface Product Manual</i>	Seagate P/N 75789509
Applicable ANSI Small Computer System Interface (SCSI) document numbers:	
T10/1143D	Enhanced SCSI Parallel Interface (EPI)
T10/1236D	Primary Commands-2 (SPC-2)
T10/996D	SCSI Block Commands (SBC)
T10/1157D	SCSI Architectural Model-2 (SAM-2)
T10/1302D	SCSI Parallel Interface (SPI-3)
SFF-8451, Specification for SCA-2 Unshielded Connections	
Package Test Specification	Seagate P/N 30190-001 (under 100 lb.)
Package Test Specification	Seagate P/N 30191-001 (over 100 lb.)
Specification, Acoustic Test Requirements, and Procedures	Seagate P/N 30553-001

In case of conflict between this document and any referenced document, this document takes precedence.

3.0 General description

Cheetah 18XL drives combine giant magnetoresistive (GMR) heads, partial response/maximum likelihood (PRML) read channel electronics, embedded servo technology, and a wide Ultra160 SCSI interface to provide high performance, high capacity data storage for a variety of systems including engineering workstations, network servers, mainframes, and supercomputers.

Ultra160 SCSI uses negotiated transfer rates. These transfer rates will occur only if your host adapter supports these data transfer rates and is compatible with the required hardware requirements of the I/O circuit type. This drive also operates at Ultra160 data transfer rates.

Table 1 lists the features that differentiate the two Cheetah 18XL models.

Table 1: Drive model number vs. differentiating features

Model number	Number of active heads	I/O circuit type [1]	Number of I/O connector pins	Number of I/O data bus bits	Data buffer size (MB)
ST318404LW	6	Single-ended (SE) and low voltage differential (LVD)	68	16	4
ST318404LC	6	Single-ended (SE) and low voltage differential (LVD)	80	16	4
ST39204LW	3	Single-ended (SE) and low voltage differential (LVD)	68	16	4
ST39204LC	3	Single-ended (SE) and low voltage differential (LVD)	80	16	4

[1] See Section 9.6 for details and definitions.

The drive records and recovers data on approximately 3.3-inch (84 mm) non-removable discs.

The drive supports the Small Computer System Interface (SCSI) as described in the ANSI SCSI interface specifications to the extent described in this manual (Volume 1), which defines the product performance characteristics of the Cheetah 18XL family of drives, and the *SCSI Interface Product Manual*, part number 75789509, which describes the general interface characteristics of this and other families of Seagate SCSI drives.

The drive's interface supports multiple initiators, disconnect/reconnect, and automatic features that relieve the host from the necessity of knowing the physical characteristics of the targets (logical block addressing is used).

The head and disc assembly (HDA) is sealed at the factory. Air circulates within the HDA through a non-replaceable filter to maintain a contamination-free HDA environment.

Refer to Figure 2 for an exploded view of the drive. This exploded view is for information only—never disassemble the HDA and do not attempt to service items in the sealed enclosure (heads, media, actuator, etc.) as this requires special facilities. The drive contains no replaceable parts. Opening the HDA voids your warranty.

Cheetah 18XL drives use a dedicated landing zone at the innermost radius of the media to eliminate the possibility of destroying or degrading data by landing in the data zone. The drive automatically goes to the landing zone when power is removed.

An automatic shipping lock prevents potential damage to the heads and discs that results from movement during shipping and handling. The shipping lock automatically disengages when power is applied to the drive and the head load process begins.

Cheetah 18XL drives decode track 0 location data from the servo data embedded on each surface to eliminate mechanical transducer adjustments and related reliability concerns.

A high-performance actuator assembly with a low-inertia, balanced, patented, straight-arm design provides excellent performance with minimal power dissipation.

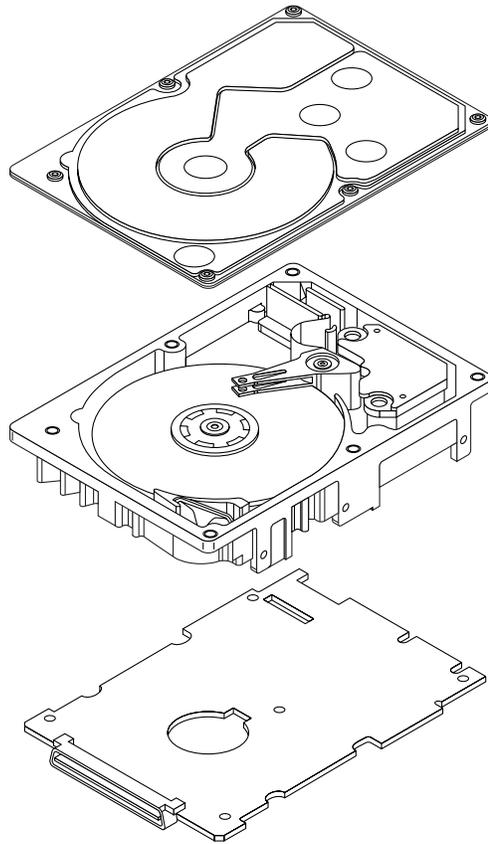


Figure 2. Cheetah 18XL family drive

3.1 Standard features

The Cheetah 18XL family has the following standard features:

- Integrated Ultra160 SCSI controller
- Multimode SCSI drivers and receivers—single-ended (SE) and low voltage differential (LVD)
- 16 bit I/O data bus
- Asynchronous and synchronous data transfer protocol
- Firmware downloadable via SCSI interface
- Selectable even byte sector sizes from 512 to 4,096 bytes/sector
- Programmable sector reallocation scheme
- Flawed sector reallocation at format time
- Programmable auto write and read reallocation
- Reallocation of defects on command (post format)
- Enhanced ECC maximum burst correction length of 240 bits with a guaranteed burst correction length of 233 bits.
- Sealed head and disc assembly
- No preventative maintenance or adjustment required
- Dedicated head landing zone
- Embedded servo design
- Self diagnostics performed when power is applied to the drive
- 1:1 Interleave
- Zoned bit recording (ZBR)
- Vertical, horizontal, or top down mounting
- Dynamic spindle brake
- 4,096 kbyte data buffer
- Hot plug compatibility (Section 9.6.4.2 lists proper host connector needed) for “LC” model drives
- Drive Self Test (DST)

3.2 Media characteristics

The media used on the drive has a diameter of approximately 3.3 inches (84 mm). The aluminum substrate is coated with a thin film magnetic material, overcoated with a proprietary protective layer for improved durability and environmental protection.

3.3 Performance

- Supports industry standard Ultra160 SCSI interface
- Programmable multi-segmentable cache buffer (see Section 3.1)
- 10,033 RPM spindle. Average latency = 2.99 ms
- Command queuing of up to 64 commands
- Background processing of queue
- Supports start and stop commands (spindle stops spinning)

3.4 Reliability

- 1,200,000 hour MTBF
- LSI circuitry
- Balanced low mass rotary voice coil actuator
- Incorporates industry-standard Self-Monitoring, Analysis and Reporting Technology (S.M.A.R.T.)
- 5-year warranty

3.5 Unformatted and formatted capacities

Formatted capacity depends on the number of spare reallocation sectors reserved and the number of bytes per sector. The following table shows the standard OEM model capacities:

	Formatted data block size 512 bytes/sector [1]
ST318404	222EE55h (18.352 GB) [2]
ST39204	111772Ah (9.176 GB) [2]

Notes.

- [1] Sector size selectable at format time. Users having the necessary equipment may modify the data block size before issuing a format command and obtain different formatted capacities than those listed. See Mode Select command and Format command in the *SCSI Interface Product Manual*, part number 75789509.
- [2] User available capacity depends on spare reallocation scheme selected, the number of data tracks per sparing zone, and the number of alternate sectors (LBAs) per sparing zone.

3.6 Programmable drive capacity

Using the Mode Select command, the drive can change its capacity to something less than maximum. See the Mode Select Parameter List table in the *SCSI Interface Product Manual*, part number 75789509. Refer to the Parameter list block descriptor number of blocks field. A value of zero in the number of blocks field indicates that the drive shall not change the capacity it is currently formatted to have. A number in the number of blocks field that is less than the maximum number of LBAs changes the total drive capacity to the value in the block descriptor number of blocks field. A value greater than the maximum number of LBAs is rounded down to the maximum capacity.

3.7 Factory installed accessories

OEM Standard drives are shipped with the *Cheetah 18XL Installation Guide*, part number 75789507, and the *Safety and Regulatory Agency Specifications*, part number 75789512, unless otherwise specified. The factory also ships with the drive a small bag of jumper plugs used for the J2, J5, and J6 option select jumper headers.

3.8 Options (factory installed)

All customer requested options are incorporated during production or packaged at the manufacturing facility before shipping. Some of the options available are (not an exhaustive list of possible options):

- Other capacities can be ordered depending on sparing scheme and sector size requested.
- Single unit shipping pack. The drive is normally shipped in bulk packaging to provide maximum protection against transit damage. Units shipped individually require additional protection as provided by the single unit shipping pack. Users planning single unit distribution should specify this option.
- The *Cheetah 18XL Installation Guide*, part number 75789507, is usually included with each standard OEM drive shipped, but extra copies may be ordered.
- The *Safety and Regulatory Agency Specifications*, part number 75789512, is usually included with each standard OEM drive shipped, but extra copies may be ordered.

4.0 Performance characteristics

4.1 Internal drive characteristics (transparent to user)

	ST318404	ST39204	
Drive capacity	18.352	9.176	GByte (formatted, rounded off values)
Read/write heads	6	3	
Bytes/track	203,008	203,008	Bytes (average, rounded off values)
Bytes/surface	3,058	3,058	Mbytes (unformatted, rounded off values)
Tracks/surface (total)	14,384	14,384	Tracks (user accessible)
Tracks/inch	18,145	18,145	TPI
Peak bits/inch	339	339	KBPI
Internal data rate	285-424	285-424	Mbits/sec (variable with zone)
Disc rotational speed	10,033	10,033	r/min ($\pm 0.5\%$)
Average rotational latency	2.99	2.99	msec

4.2 SCSI performance characteristics (visible to user)

The values given in Section 4.2.1 apply to all models of the Cheetah 18XL family unless otherwise specified. Refer to Section 9.10 and to the *SCSI Interface Product Manual*, part number 75789509, for additional timing details.

4.2.1 Access time [5]

	Including controller overhead (without disconnect) [1] [3]		Not including controller overhead (without disconnect) [1] [3]	
	Drive level		Drive level	
	Read	Write	Read	Write
	msec		msec	
Average – Typical [2]	5.4	6.0	5.2	5.8
Single Track – Typical [2]	0.8	1.1	0.6	0.9
Full Stroke – Typical [2]	10.2	11.2	10.0	11.0

4.2.2 Format command execution time (minutes) [1]

	ST318404	ST39204
Maximum (with verify)	25	13
Maximum (no verify)	12	6

4.2.3 Generalized performance characteristics

Minimum sector interleave 1 to 1

Data buffer transfer rate to/from disc media (one 512-byte sector):

Min. [3]*	26	MByte/sec
Avg. [3]	33	MByte/sec
Max. [3]	40	MByte/sec

SCSI interface data transfer rate (asynchronous):

Maximum instantaneous one byte wide	5.0 Mbytes/sec [4]
Maximum instantaneous two bytes wide	10.0 Mbytes/sec [4]

Synchronous formatted transfer rate

	Ultra2 SCSI	Ultra160 SCSI
In single-ended (SE) interface mode	5.0 to 40 Mbytes/sec	5.0 to 80 Mbytes/sec
In low voltage differential (LVD) interface mode	5.0 to 80 Mbytes/sec	5.0 to 160 Mbytes/sec

Sector Sizes:

Default	512 byte user data blocks	
Variable	512 to 4,096 bytes per sector in even number of bytes per sector. If n (number of bytes per sector) is odd, then n-1 will be used.	
Read/write consecutive sectors on a track		Yes
Flaw reallocation performance impact (for flaws reallocated at format time using the spare sectors per sparing zone reallocation scheme.)		Negligible
Average rotational latency		2.99 msec

Notes for Section 4.2.

- [1] Execution time measured from receipt of the last byte of the Command Descriptor Block (CDB) to the request for a Status Byte Transfer to the Initiator (excluding connect/disconnect).
- [2] Typical access times are measured under nominal conditions of temperature, voltage, and horizontal orientation as measured on a representative sample of drives.
- [3] Assumes no errors and no sector has been relocated.
- [4] Assumes system ability to support the rates listed and no cable loss.
- [5] Access time = controller overhead + average seek time.
Access to data = controller overhead + average seek time + latency time.

4.3 Start/stop time

After DC power at nominal voltage has been applied, the drive becomes ready within 20 seconds if the Motor Start Option is disabled (i.e. the motor starts as soon as the power has been applied). If a recoverable error condition is detected during the start sequence, the drive executes a recovery procedure which may cause the time to become ready to exceed 20 seconds. During spin up to ready time the drive responds to some commands over the SCSI interface in less than 3 seconds after application of power. Stop time is less than 15 seconds from removal of DC power.

If the Motor Start Option is enabled, the internal controller accepts the commands listed in the *SCSI Interface Product Manual* less than 3 seconds after DC power has been applied. After the Motor Start Command has been received the drive becomes ready for normal operations within 16 seconds typically (excluding an error recovery procedure). The Motor Start Command can also be used to command the drive to stop the spindle (see *SCSI Interface Product Manual*, part number 75789509).

There is no power control switch on the drive.

4.4 Prefetch/multi-segmented cache control

The drive provides prefetch (read look-ahead) and multi-segmented cache control algorithms that in many cases can enhance system performance. "Cache" as used herein refers to the drive buffer storage space when it is used in cache operations. To select prefetch and cache features the host sends the Mode Select command with the proper values in the applicable bytes in Mode Page 08h (see *SCSI Interface Product Manual*, part number 75789509). Prefetch and cache operation are independent features from the standpoint that each is enabled and disabled independently via the Mode Select command. However, in actual operation the prefetch feature overlaps cache operation somewhat as is noted in Section 4.5.1 and 4.5.2.

All default cache and prefetch Mode parameter values (Mode Page 08h) for standard OEM versions of this drive family are given in Tables 8 and 9.

4.5 Cache operation

In general, 3,600 Kbytes of the physical buffer space in the drive can be used as storage space for cache operations. The buffer can be divided into logical segments (Mode Select Page 08h, byte 13) from which data is read and to which data is written. The drive maintains a table of logical block disk medium addresses of the data stored in each segment of the buffer. If cache operation is enabled (RCD bit = 0 in Mode Page 08h, byte 2, bit 0. See *SCSI Interface Product Manual*, part number 75789509), data requested by the host with a Read

command is retrieved from the buffer (if it is there), before any disc access is initiated. If cache operation is not enabled, the buffer (still segmented with required number of segments) is still used, but only as circular buffer segments during disc medium read operations (disregarding Prefetch operation for the moment). That is, the drive does not check in the buffer segments for the requested read data, but goes directly to the medium to retrieve it. The retrieved data merely passes through some buffer segment on the way to the host. On a cache miss, all data transfers to the host are in accordance with buffer-full ratio rules. On a cache hit the drive ignores the buffer-full ratio rules. See explanations associated with Mode page 02h (disconnect/reconnect control) in the *SCSI Interface Product Manual*.

The following is a simplified description of a read operation with cache operation enabled:

Case A - A Read command is received and the first logical block (LB) is already in cache:

1. Drive transfers to the initiator the first LB requested plus all subsequent contiguous LBs that are already in the cache. This data may be in multiple segments.
2. When the requested LB is reached that is not in any cache segment, the drive fetches it and any remaining requested LBs from the disc and puts them in a segment of the cache. The drive transfers the remaining requested LBs from the cache to the host in accordance with the disconnect/reconnect specification mentioned above.
3. If the prefetch feature is enabled, refer to Section 4.5.2 for operation from this point.

Case B - A Read command requests data, the first LB of which is not in any segment of the cache:

1. The drive fetches the requested LBs from the disc and transfers them into a segment, and from there to the host in accordance with the disconnect/reconnect specification referred to in case A.
2. If the prefetch feature is enabled, refer to Section 4.5.2 for operation from this point.

Each buffer segment is actually a self-contained circular storage area (wrap-around occurs), the length of which is an integer number of disc medium sectors. The wrap-around capability of the individual segments greatly enhances the buffer's overall performance as a cache storage, allowing a wide range of user selectable configurations, which includes their use in the prefetch operation (if enabled), even when cache operation is disabled (see Section 4.5.2). The number of segments may be selected using the Mode Select command, but the size can not be directly selected. Size is selected only as a by-product of selecting the segment number specification. The size in Kbytes of each segment is not reported by the Mode Sense command page 08h, bytes 14 and 15. The value 0x0000 is always reported. If a size specification is sent by the host in a Mode Select command (bytes 14 and 15) no new segment size is set up by the drive, and if the STRICT bit in Mode page 00h (byte 2, bit 1) is set to one, the drive responds as it does for any attempt to change unchangeable parameters (see *SCSI Interface Product Manual*, part number 75789509). The drive supports operation of any integer number of segments from 1 to 32. The default number of segments is defined in Tables 8 and 9.

4.5.1 Caching write data

Write caching is a write operation by the drive that makes use of a drive buffer storage area where the data to be written to the medium is stored in one or more segments while the drive performs the write command.

If read caching is enabled (RCD=0), then data written to the medium is retained in the cache to be made available for future read cache hits. The same buffer space and segmentation is used as set up for read functions. The buffer segmentation scheme is set up or changed independently, having nothing to do with the state of RCD. When a write command is issued, if RCD=0, the cache is first checked to see if any logical blocks that are to be written are already stored in the cache from a previous read or write command. If there are, the respective cache segments are cleared. The new data is cached for subsequent Read commands.

If the number of write data logical blocks exceeds the size of the segment being written into, when the end of the segment is reached, the data is written into the beginning of the same cache segment, overwriting the data that was written there at the beginning of the operation. However, the drive does not overwrite data that has not yet been written to the medium.

If write caching is enabled (WCE=1), then the drive may return GOOD status on a write command after the data has been transferred into the cache, but before the data has been written to the medium. If an error occurs while writing the data to the medium, and GOOD status has already been returned, a deferred error will be generated.

The Synchronize Cache command may be used to force the drive to write all cached write data to the medium. Upon completion of a Synchronize Cache command, all data received from previous write commands will have been written to the medium.

Tables 8 and 9 show Mode default settings for the drives.

4.5.2 Prefetch operation

If the Prefetch feature is enabled, data in contiguous logical blocks on the disc immediately beyond that which was requested by a Read command can be retrieved and stored in the buffer for immediate transfer from the buffer to the host on subsequent Read commands that request those logical blocks (this is true even if cache operation is disabled). Though the prefetch operation uses the buffer as a cache, finding the requested data in the buffer is a prefetch hit, not a cache operation hit. Prefetch is enabled using Mode Select page 08h, byte 12, bit 5 (Disable Read Ahead - DRA bit). DRA bit = 0 enables prefetch. Since data that is prefetched replaces data already in some buffer segment(s), the host can limit the amount of prefetch data to optimize system performance. The max prefetch field (bytes 8 and 9) limits the amount of prefetch. The drive does not use the Prefetch Ceiling field (bytes 10 and 11).

During a prefetch operation, the drive crosses a cylinder boundary to fetch more data only if the Discontinuity (DISC) bit is set to one in bit 4 of byte 2 of Mode parameters page 08h.

Whenever prefetch (read look-ahead) is enabled (enabled by DRA = 0), it operates under the control of ARLA (Adaptive Read Look-Ahead). If the host uses software interleave, ARLA enables prefetch of contiguous blocks from the disc when it senses that a prefetch hit will likely occur, even if two consecutive read operations were not for physically contiguous blocks of data (e.g., "software interleave"). ARLA disables prefetch when it decides that a prefetch hit will not likely occur. If the host is not using software interleave, and if two sequential read operations are not for contiguous blocks of data, ARLA disables prefetch, but as long as sequential read operations request contiguous blocks of data, ARLA keeps prefetch enabled.

5.0 Reliability specifications

The following reliability specifications assume correct host/drive operational interface, including all interface timings, power supply voltages, environmental requirements and drive mounting constraints (see Section 8.4).

Seek Errors	Less than 10 in 10^8 seeks
Read Error Rates [1]	
Recovered Data	Less than 10 errors in 10^{12} bits transferred (OEM default settings)
Unrecovered Data	Less than 1 sector in 10^{15} bits transferred (OEM default settings)
Miscorrected Data	Less than 1 sector in 10^{21} bits transferred
MTBF	1,200,000 hours
Service Life	5 years
Preventive Maintenance	None required

Note.

[1] Error rate specified with automatic retries and data correction with ECC enabled and all flaws reallocated.

5.1 Error rates

The error rates stated in this specification assume the following:

- The drive is operated per this specification using DC power as defined in this manual (see Section 6.2).
- The drive has been formatted with the SCSI FORMAT command.
- Errors caused by media defects or host system failures are excluded from error rate computations. Refer to Section 3.2, "Media Characteristics."
- Assume random data.

5.1.1 Environmental interference

When evaluating systems operation under conditions of Electromagnetic Interference (EMI), the performance of the drive within the system shall be considered acceptable if the drive does not generate an unrecoverable condition.

An unrecoverable error, or unrecoverable condition, is defined as one that:

- Is not detected and corrected by the drive itself;
- Is not capable of being detected from the error or fault status provided through the drive or SCSI interface; or
- Is not capable of being recovered by normal drive or system recovery procedures without operator intervention.

5.1.2 Read errors

Before determination or measurement of read error rates:

- The data that is to be used for measurement of read error rates must be verified as being written correctly on the media.
- All media defect induced errors must be excluded from error rate calculations.

5.1.3 Write errors

Write errors can occur as a result of media defects, environmental interference, or equipment malfunction. Therefore, write errors are not predictable as a function of the number of bits passed.

If an unrecoverable write error occurs because of an equipment malfunction in the drive, the error is classified as a failure affecting MTBF. Unrecoverable write errors are those which cannot be corrected within two attempts at writing the record with a read verify after each attempt (excluding media defects).

5.1.4 Seek errors

A seek error is defined as a failure of the drive to position the heads to the addressed track. There shall be no more than ten recoverable seek errors in 10^8 physical seek operations. After detecting an initial seek error, the drive automatically performs an error recovery process. If the error recovery process fails, a seek positioning

error (15h) is reported with a Medium error (3h) or Hardware error (4h) reported in the Sense Key. This is an unrecoverable seek error. Unrecoverable seek errors are classified as failures for MTBF calculations. Refer to the *SCSI Interface Product Manual*, part number 75789509, for Request Sense information.

5.2 Reliability and service

You can enhance the reliability of Cheetah 18XL disc drives by ensuring that the drive receives adequate cooling. Section 6.0 provides temperature measurements and other information that may be used to enhance the service life of the drive. Section 8.3.1 provides recommended air-flow information.

5.2.1 Mean time between failure

The production disc drive shall achieve an MTBF of 1,200,000 hours when operated in an environment that ensures the case temperatures specified in Section 6.4.1, Table 3 are not exceeded. Short-term excursions up to the specification limits of the operating environment will not affect MTBF performance. Continual or sustained operation at case temperatures above the values shown in Table 3 may degrade product reliability.

The MTBF target is specified as device power-on hours (POH) for all drives in service per failure.

$$\text{Estimated power-on operating hours in the period} = \frac{\text{MTBF per measurement period}}{\text{Number of drive failures in the period}}$$

Estimated power-on operation hours means power-up hours per disc drive times the total number of disc drives in service. Each disc drive shall have accumulated at least nine months of operation. Data shall be calculated on a rolling average base for a minimum period of six months.

MTBF is based on the following assumptions:

- 8,760 power-on hours per year.
- 250 average on/off cycles per year.
- Operations at nominal voltages.
- Systems will provide adequate cooling to ensure the case temperatures specified in Section 6.4.1 are not exceeded.

Drive failure means any stoppage or substandard performance caused by drive malfunction.

A S.M.A.R.T. predictive failure indicates that the drive is deteriorating to an imminent failure and is considered an MTBF hit.

5.2.2 Field failure rate vs time

The expected field failure rate is listed below. Drive utilization will vary. An estimated range of utilization is:

- 720 power-on hours (POH) per month.
- 250 on/off cycles per year.
- Read/seek/write operation 20% of power-on hours.
- Systems will provide adequate cooling to ensure the case temperatures specified in Section 6.4.1 are not exceeded.

Month 1	2,500 PPM
Month 2	1,650 PPM
Month 3	1,200 PPM
Month 4	1,000 PPM
Month 5	890 PPM
Month 6	840 PPM
Month 7	805 PPM

Failure rate is calculated as follows:

- No system-induced failures are counted
- Based on 1,200,000 MTBF and 720 power-on hours per month
- Month 1's rate includes a 300 PPM installation failure

5.2.3 Preventive maintenance

No routine scheduled preventive maintenance shall be required.

5.2.4 Service life

The drive shall have a useful service life of five years. Depot repair or replacement of major parts is permitted during the lifetime (see Section 5.2.5)

5.2.5 Service philosophy

Special equipment is required to repair the drive HDA. In order to achieve the above service life, repairs must be performed only at a properly equipped and staffed service and repair facility. Troubleshooting and repair of PCBs in the field is not recommended, because of the extensive diagnostic equipment required for effective servicing. Also, there are no spare parts available for this drive. Drive warranty is voided if the HDA is opened.

5.2.6 Service tools

No special tools are required for site installation or recommended for site maintenance. Refer to Section 5.2.5. The depot repair philosophy of the drive precludes the necessity for special tools. Field repair of the drive is not practical since there are no user purchasable parts in the drive.

5.2.7 Hot plugging Cheetah 18XL disc drives

The ANSI SPI-3 (T10/1302D) document defines the physical requirements for removal and insertion of SCSI devices on the SCSI bus. Four cases are addressed. The cases are differentiated by the state of the SCSI bus when the removal or insertion occurs.

Case 1 - All bus devices powered off during removal or insertion

Case 2 - RST signal asserted continuously during removal or insertion

Case 3 - Current I/O processes not allowed during insertion or removal

Case 4 - Current I/O process allowed during insertion or removal, except on the device being changed

Seagate Cheetah 18XL disc drives support all four hot plugging cases. Provision shall be made by the system such that a device being inserted makes power and ground connections prior to the connection of any device signal contact to the bus. A device being removed shall maintain power and ground connections after the disconnection of any device signal contact from the bus (see T10/1302D SPI-3 Annex C).

It is the responsibility of the systems integrator to assure that no hazards from temperature, energy, voltage, or ESD potential are presented during the hot connect/disconnect operation.

All I/O processes for the SCSI device being inserted or removed shall be quiescent. All SCSI devices on the bus shall have receivers that conform to the SPI-3 standard.

If the device being hot plugged uses single-ended (SE) drivers and the bus is currently operating in low voltage differential (LVD) mode, then all I/O processes for all devices on the bus must be completed, and the bus quiesced, before attempting to hot plug. Following the insertion of the newly installed device, the SCSI host adapter must issue a Bus Reset, followed by a synchronous transfer negotiation. Failure to perform the SCSI Bus Reset could result in erroneous bus operations.

The SCSI bus termination and termination power source shall be external to the device being inserted or removed.

End users should not mix devices with high voltage differential (HVD) drivers and receivers and devices with SE, LVD, or multimode drivers and receivers on the same SCSI bus since the common mode voltages in the HVD environment may not be controlled to safe levels for SE and LVD devices (see ANSI SPI-3).

The disc drive spindle must come to a complete stop prior to completely removing the drive from the cabinet chassis. Use of the Stop Spindle command or partial withdrawal of the drive, enough to be disconnected from the power source, prior to removal are methods for insuring that this requirement is met. During drive insertion, care should be taken to avoid exceeding the limits stated in Section 6.4.4, "Shock and vibration" in this manual.

5.2.8 S.M.A.R.T.

S.M.A.R.T. is an acronym for Self-Monitoring Analysis and Reporting Technology. This technology is intended to recognize conditions that indicate a drive failure and is designed to provide sufficient warning of a failure to allow data back-up before an actual failure occurs.

Note. The firmware will monitor specific attributes for degradation over time but cannot predict instantaneous drive failures.

Each attribute has been selected to monitor a specific set of failure conditions in the operating performance of the drive, and the thresholds are optimized to minimize “false” and “failed” predictions.

Controlling S.M.A.R.T.

The operating mode of S.M.A.R.T. is controlled by the DEXCPT bit and the PERF bit of the “Informational Exceptions Control Mode Page” (1Ch). The DEXCPT bit is used to enable or disable the S.M.A.R.T. process. Setting the DEXCPT bit will disable all S.M.A.R.T. functions. When enabled, S.M.A.R.T. will collect on-line data as the drive performs normal read/write operations. When the PERF bit is set, the drive is considered to be in “On-line Mode Only” and will not perform off-line functions.

The process of measuring off-line attributes and saving data can be forced by the RTZ command. Forcing S.M.A.R.T. will reset the timer so that the next scheduled interrupt will be two hours.

The drive can be interrogated by the host to determine the time remaining before the next scheduled measurement and data logging process will occur. This is accomplished by a log sense command to log page 0x3E. The purpose is to allow the customer to control when S.M.A.R.T. interruptions occur. As described above, forcing S.M.A.R.T. by the Rezero Unit command will reset the timer.

Performance impact

S.M.A.R.T. attribute data will be saved to the disc for the purpose of recreating the events that caused a predictive failure. The drive will measure and save parameters once every two hours subject to an idle period on the SCSI bus. The process of measuring off-line attribute data and saving data to the disc is uninterruptable and the maximum delay is summarized below:

Maximum processing delay

	On-line only delay DEXCPT = 0, PERF = 1	Fully enabled delay DEXCPT = 0, PERF = 0
S.M.A.R.T. delay times	ST318404: 93 ms; ST39204: 57 ms	ST318404: 164 ms; ST39204: 150 ms

Reporting control

Reporting is controlled in the Informational Exceptions Control Page (1Ch). Subject to the reporting method, the firmware will issue a 01-5D00 sense code to the host. The error code is preserved through bus resets and power cycles.

Determining rate

S.M.A.R.T. monitors the rate at which errors occur and signals a predictive failure if the rate of degraded error rate increases to an unacceptable level. To determine rate, error events are logged and compared to the number of total operations for a given attribute. The interval defines the number of operations over which to measure the rate. The counter that keeps track of the current number of operations is referred to as the Interval Counter.

S.M.A.R.T. measures error rate, hence for each attribute the occurrence of an error is recorded. A counter keeps track of the number of errors for the current interval. This counter is referred to as the Failure Counter.

Error rate is simply the number of errors per operation. The algorithm that S.M.A.R.T. uses to record rates of error is to set thresholds for the number of errors and the interval. If the number of errors exceeds the threshold before the interval expires, then the error rate is considered to be unacceptable. If the number of errors does not exceed the threshold before the interval expires, then the error rate is considered to be acceptable. In either case, the interval and failure counters are reset and the process starts over.

Predictive failures

S.M.A.R.T. signals predictive failures when the drive is performing unacceptably for a period of time. The firmware keeps a running count of the number of times the error rate for each attribute is unacceptable. To accomplish this, a counter is incremented whenever the error rate is unacceptable and decremented (not to exceed zero) whenever the error rate is acceptable. Should the counter continually be incremented such that it reaches the predictive threshold, a predictive failure is signaled. This counter is referred to as the Failure History Counter. There is a separate Failure History Counter for each attribute.

5.2.9 Drive Self Test (DST)

Drive Self Test (DST) is a technology designed to recognize drive fault conditions that qualify the drive as a failed unit. DST validates the functionality of the drive at a system level.

There are two test coverage options implemented in DST:

1. Extended test
2. Short test

The most thorough option is the extended test that performs various tests on the drive and scans every logical block address (LBA) of the drive. The short test is time-restricted and limited in length—it does not scan the entire media surface, but does some fundamental tests and scans portions of the media.

If DST encounters an error during either of these tests, it reports a fault condition. If the drive fails the test, remove it from service and return it to Seagate for service.

5.2.9.1 DST Failure Definition

The drive will present a “diagnostic failed” condition through the self-tests results value of the diagnostic log page if a functional failure is encountered during DST. The channel and servo parameters are not modified to test the drive more stringently, and the number of retries are not reduced. All retries and recovery processes are enabled during the test. If data is recoverable, no failure condition will be reported regardless of the number of retries required to recover the data.

The following conditions are considered DST failure conditions:

- Seek error after retries are exhausted
- Track-follow error after retries are exhausted
- Read error after retries are exhausted
- Write error after retries are exhausted.

Recovered errors will not be reported as diagnostic failures.

5.2.9.2 Implementation

This section provides all of the information necessary to implement the DST function on this drive.

5.2.9.2.1 State of the drive prior to testing

The drive must be in a ready state before issuing the Send Diagnostic command. There are multiple reasons why a drive may not be ready, some of which are valid conditions, and not errors. For example, a drive may be in process of doing a format, or another DST. It is the responsibility of the host application to determine the “not ready” cause.

While not technically part of DST, a Not Ready condition also qualifies the drive to be returned to Seagate as a failed drive.

A Drive Not Ready condition is reported by the drive under the following conditions:

- Motor will not spin
- Motor will not lock to speed
- Servo will not lock on track
- Drive cannot read configuration tables from the disc

In these conditions, the drive responds to a Test Unit Ready command with an 02/04/00 or 02/04/03 code.

5.2.9.2.2 Invoking DST

To invoke DST, submit the Send Diagnostic command with the appropriate Function Code (001b for the short test or 010b for the extended test) in bytes 1, bits 5, 6, and 7. Refer to the *SCSI Interface Product Manual*, part number 75789509, for additional information about invoking DST.

5.2.9.2.3 Short and extended tests

DST has two testing options:

1. short
2. extended

These testing options are described in the following two subsections.

Each test consists of three segments: an electrical test segment, a servo test segment, and a read/verify scan segment.

Short test (Function Code: 001b)

The purpose of the short test is to provide a time-limited test that tests as much of the drive as possible within 120 seconds. The short test does not scan the entire media surface, but does some fundamental tests and scans portions of the media. A complete read/verify scan is not performed and only factual failures will report a fault condition. This option provides a quick confidence test of the drive.

Extended test (Function Code: 010b)

The objective of the extended test option is to empirically test critical drive components. For example, the seek tests and on-track operations test the positioning mechanism. The read operation tests the read head element and the media surface. The write element is tested through read/write/read operations. The integrity of the media is checked through a read/verify scan of the media. Motor functionality is tested by default as a part of these tests.

The anticipated length of the Extended test is reported through the Control Mode page.

5.2.9.2.4 Log page entries

When the drive begins DST, it creates a new entry in the Self-test Results Log page. The new entry is created by inserting a new self-test parameter block at the beginning of the self-test results log parameter section of the log page. Existing data will be moved to make room for the new parameter block. The drive reports 20 parameter blocks in the log page. If there are more than 20 parameter blocks, the least recent parameter block will be deleted. The new parameter block will be initialized as follows:

1. The Function Code field is set to the same value as sent in the DST command
2. The Self-Test Results Value field is set to Fh
3. The drive will store the log page to non-volatile memory

After a self-test is complete or has been aborted, the drive updates the Self-Test Results Value field in its Self-Test Results Log page in non-volatile memory. The host may use Log Sense to read the results from up to the last 20 self-tests performed by the drive. The self-test results value is a 4-bit field that reports the results of the test. If the field is zero, the drive passed with no errors detected by the DST. If the field is not zero, the test failed for the reason reported in the field.

The drive will report the failure condition and LBA (if applicable) in the Self-test Results Log parameter. The Sense key, ASC, ASCQ, and FRU are used to report the failure condition.

5.2.9.2.5 Abort

There are several ways to abort a diagnostic. You can use a SCSI Bus Reset or a Bus Device Reset message to abort the diagnostic.

You can abort a DST executing in background mode by using the abort code in the DST Function Code field. This will cause a 01 (self-test aborted by the application client) code to appear in the self-test results values log. All other abort mechanisms will be reported as a 02 (self-test routine was interrupted by a reset condition).

5.2.10 Product warranty

Beginning on the date of shipment to customer and continuing for a period of five years, Seagate warrants that each product (including components and subassemblies) or spare part that fails to function properly under normal use due to defect in materials or workmanship or due to nonconformance to the applicable specifications will be repaired or replaced, at Seagate's option and at no charge to customer, if returned by customer at customer's expense to Seagate's designated facility in accordance with Seagate's warranty procedure. Seagate will pay for transporting the repair or replacement item to customer. For more detailed warranty information refer to the Standard terms and conditions of Purchase for Seagate products.

Shipping

When transporting or shipping a drive, a Seagate approved container must be used. Keep your original box. They are easily identified by the Seagate-approved package label. Shipping a drive in a non-approved container voids the drive warranty.

Seagate repair centers may refuse receipt of components improperly packaged or obviously damaged in transit. Contact your Authorized Seagate Distributor to purchase additional boxes. Seagate recommends shipping by an air-ride carrier experienced in handling computer equipment.

Product repair and return information

Seagate customer service centers are the only facilities authorized to service Seagate drives. Seagate does not sanction any third-party repair facilities. Any unauthorized repair or tampering with the factory-seal voids the warranty.

6.0 Physical/electrical specifications

This section provides information relating to the physical and electrical characteristics of the Cheetah 18XL drive.

6.1 AC power requirements

None.

6.2 DC power requirements

The voltage and current requirements for a single drive are shown in the following table. Values indicated apply at the drive power connector. The table shows current values in Amperes.

Table 2: DC power requirements

	Notes	ST318404				ST39204			
		SE mode		LVD mode		SE mode		LVD mode	
Voltage		+5 V	+12 V	+5 V	+12 V	+5 V	+12 V	+5 V	+12 V
Regulation	[5]	±5%	±5%[2]	±5%	±5%[2]	±5%	±5%[2]	±5%	±5%[2]
Average idle current DC \bar{X}	[1][7]	0.70	0.40	0.70	0.40	0.55	0.35	0.55	0.35
Maximum starting current (peak DC) DC (peak AC) AC	[3] [3]	0.7	1.7 2.4	0.7	1.7 2.4	0.7	1.7 2.3	0.7	1.7 2.3
Delayed motor start (max) DC	[1][4]	0.6	0.03	0.6	0.03	0.6	0.03	0.6	0.03
Peak operating current DC \bar{X} Maximum DC Maximum (peak) DC	[1][6] [1]	0.96 1.0 1.5	0.93 0.97 2.3	0.96 1.0 1.5	0.93 0.97 2.3	0.80 0.80 1.2	0.75 0.80 2.0	0.80 0.80 1.2	0.75 0.80 2.0

- [1] Measured with average reading DC ammeter or equivalent sampling scope. Instantaneous current peaks will exceed these values. Power supply at nominal voltage. N = 2, 22 Degrees C ambient.
- [2] For +12 V, a -10% tolerance is permissible during initial start of spindle, and must return to ±5% before 10,017 rpm is reached. The ±5% must be maintained after the drive signifies that its power-up sequence has been completed and that the drive is able to accept selection by the host initiator.
- [3] See +12 V current profile in Figure 3.
- [4] This condition occurs when the Motor Start Option is enabled and the drive has not yet received a Start Motor command.
- [5] See Section 6.2.1 "Conducted Noise Immunity." Specified voltage tolerance is inclusive of ripple, noise, and transient response.
- [6] Operating condition is defined as random 8 block reads at 204 I/Os per second. Current and power specified at nominal voltages. Decreasing +5 volts by +5% increases +5 volt current by 3.58%.
- [7] During idle, the drive heads are relocated every 60 seconds to a random location within the band from track zero to one-fourth of maximum track.

General Notes from Table 2:

1. Minimum current loading for each supply voltage is not less than 1.2% of the maximum operating current shown.
2. The +5 and +12 volt supplies shall employ separate ground returns.
3. Where power is provided to multiple drives from a common supply, careful consideration for individual drive power requirements should be noted. Where multiple units are powered on simultaneously, the peak starting current must be available to each device.
4. Parameters, other than spindle start, are measured after a 10-minute warm up.
5. No terminator power.

6.2.1 Conducted noise immunity

Noise is specified as a periodic and random distribution of frequencies covering a band from DC to 10 MHz. Maximum allowed noise values given below are peak to peak measurements and apply at the drive power connector.

- +5 V = 150 mV pp from 0 to 100 kHz and 100 mV pp from 100 kHz to 10 MHz.
- +12 V = 150 mV pp from 0 to 100 kHz and 100 mV pp from 100 kHz to 10 MHz.

6.2.2 Power sequencing

The drive does not require power sequencing. The drive protects against inadvertent writing during power-up and down. Daisy-chain operation requires that power be maintained on the SCSI bus terminator to ensure proper termination of the peripheral I/O cables. To automatically delay motor start based on the target ID (SCSI ID) enable the Delay Motor Start option and disable the Enable Motor Start option on the J2 connector. See Section 8.1 for pin selection information. To delay the motor until the drive receives a Start Unit command, enable the Enable Remote Motor Start option on the J2 connector.

6.2.3 12 V - Current profile

Figure 3 identifies the drive +12 V current profile. The current during the various times is as shown:

- T0 - Power is applied to the drive.
- T1 - Controller self tests are performed.
- T2 - Spindle begins to accelerate under current limiting after performing drive internal diagnostics. See Note 1 of Table 2.
- T3 - The spindle is up to speed and the head-arm restraint is unlocked.
- T4 - The adaptive servo calibration sequence is performed.
- T5 - Calibration is complete and drive is ready for reading and writing.

Note. All times and currents are typical. See Table 2 for maximum current requirements.

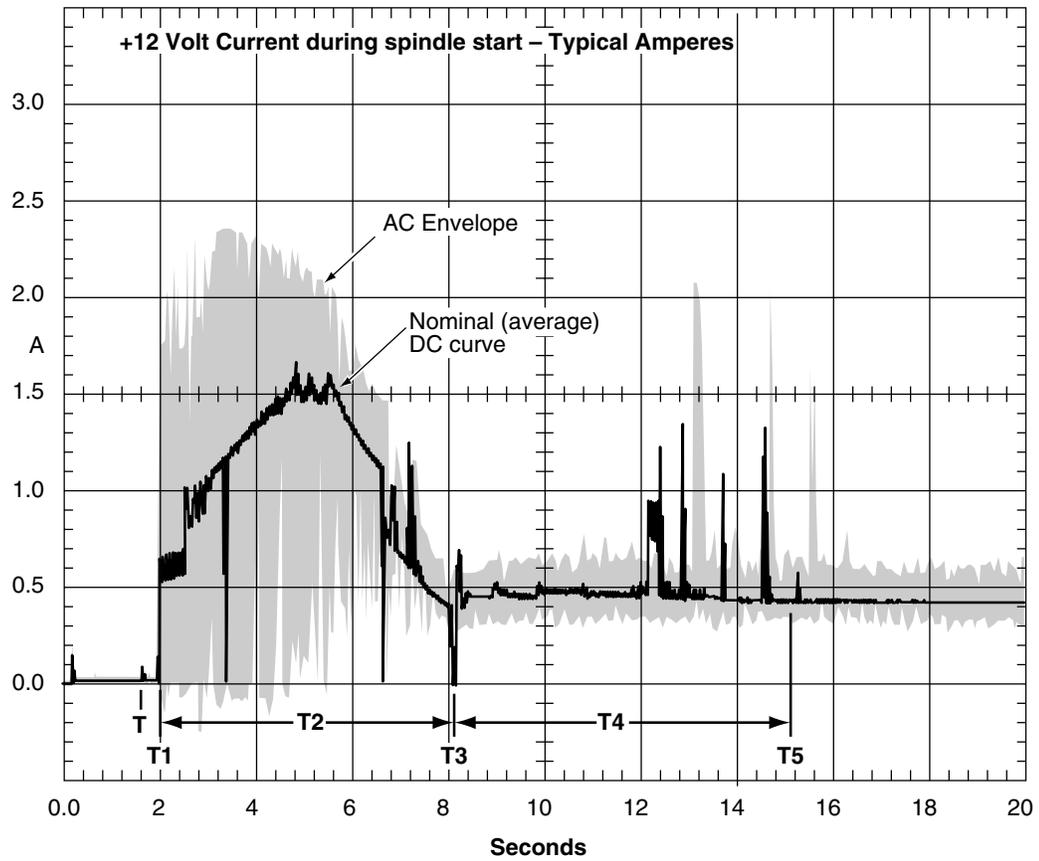


Figure 3. Typical ST318404 drive +12 V current profile

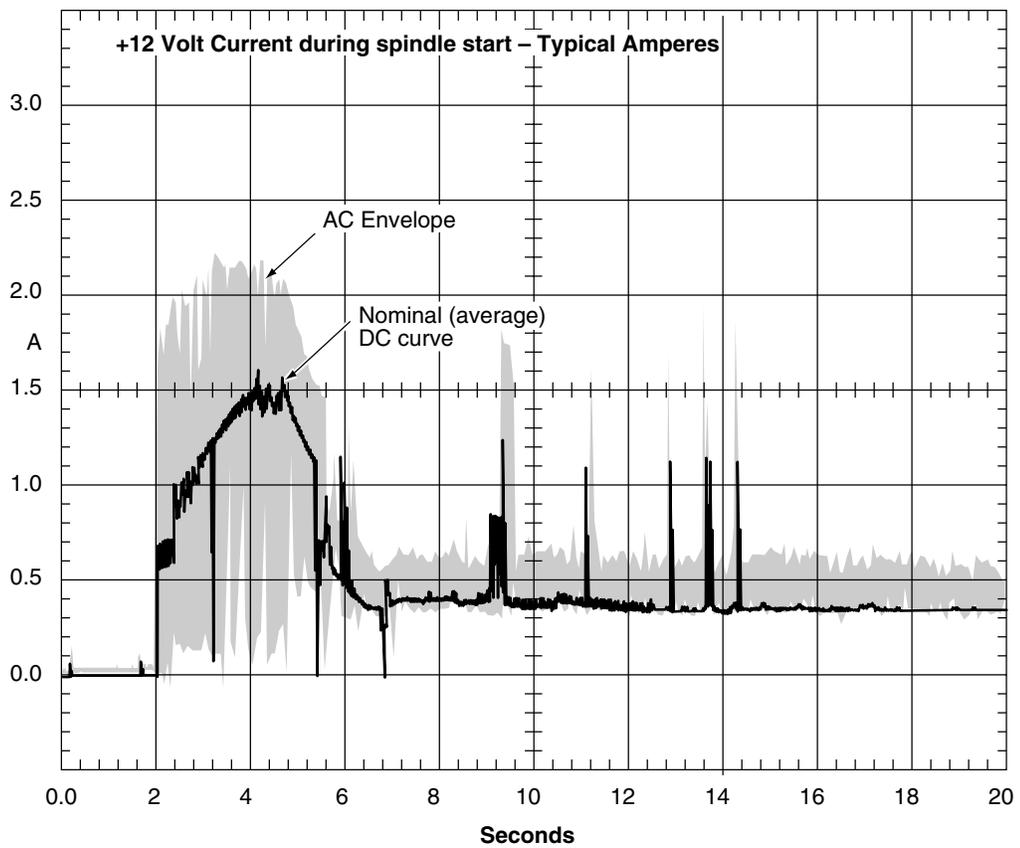


Figure 4. Typical ST39204 drive +12 V current profile

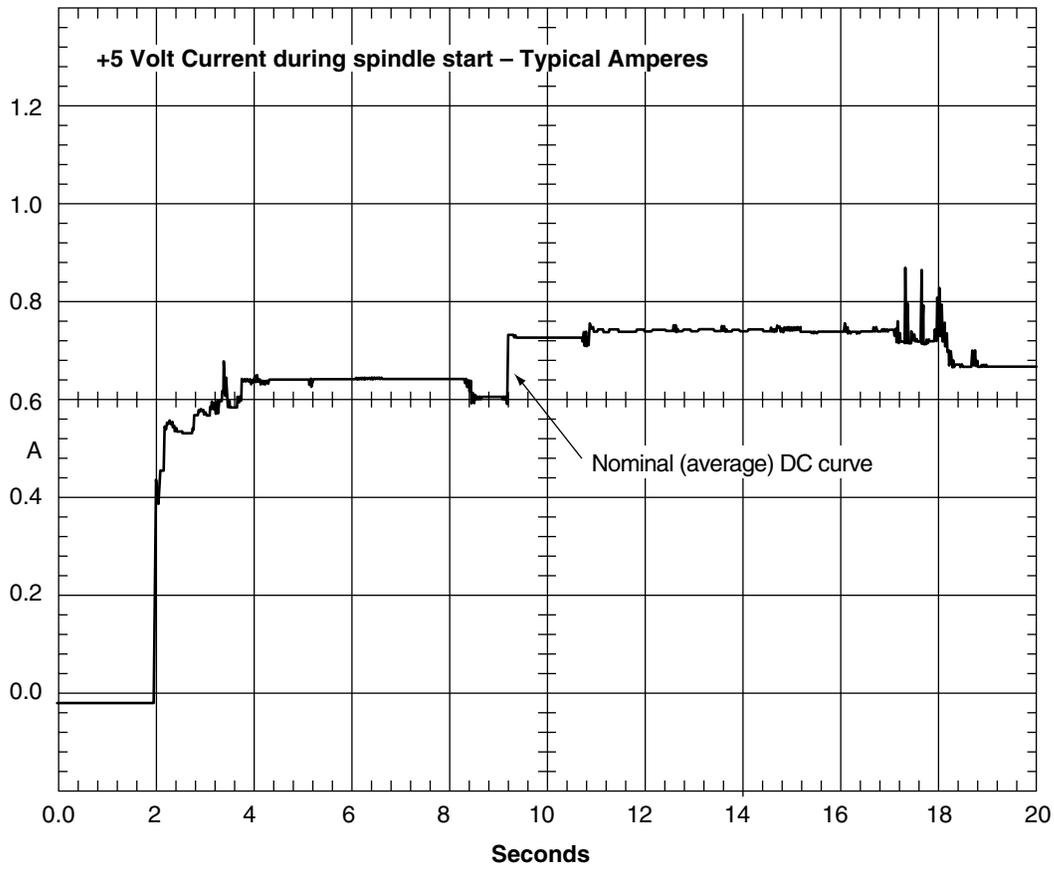


Figure 5. Typical ST318404 drive +5 V current profile

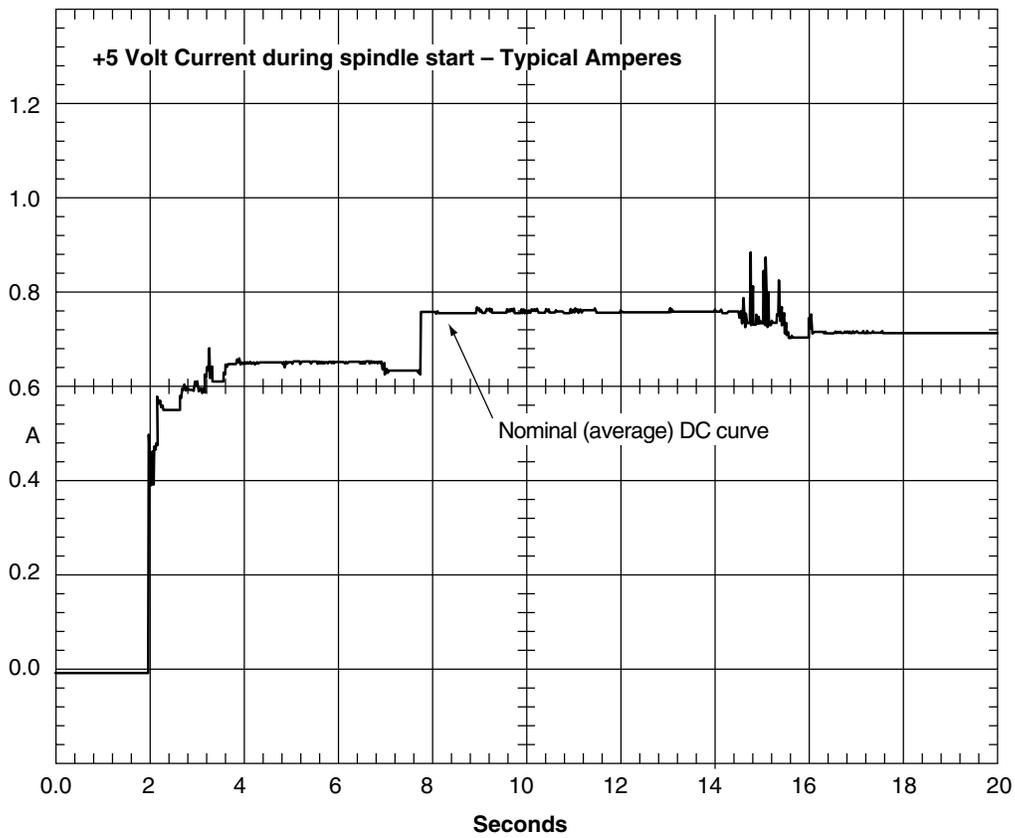


Figure 6. Typical ST39204 drive +5 V current profile

6.3 Power dissipation

ST318404

For drives using single-ended interface circuits, typical power dissipation under idle conditions is 8.5 watts (29.0 BTUs per hour).

For drives using low voltage differential interface circuits, typical power dissipation under idle conditions is 8.5 watts (29.0 BTUs per hour).

To obtain operating power for typical random read operations, refer to the following two I/O rate curves (see Figures 7 and 8). Locate the typical I/O rate for a drive in your system on the horizontal axis and read the corresponding +5 volt current, +12 volt current, and total watts on the vertical axis. To calculate BTUs per hour, multiply watts by 3.4123.

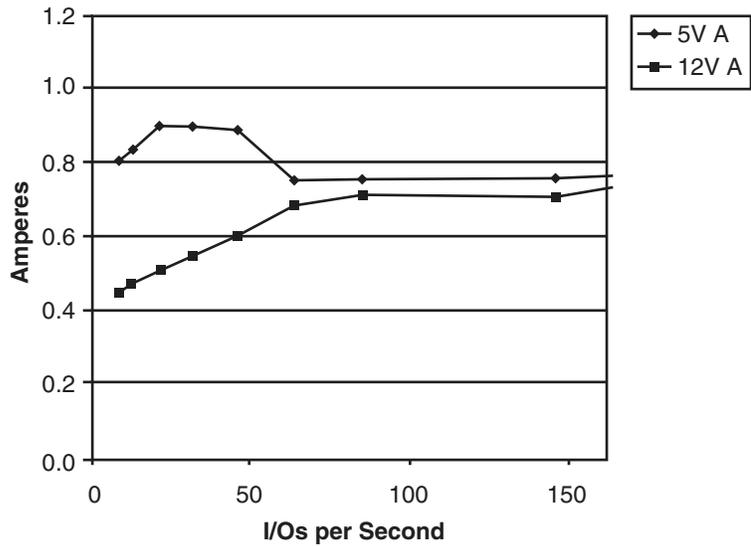


Figure 7. ST318404 DC current and power vs. input/output operations per second (SE)

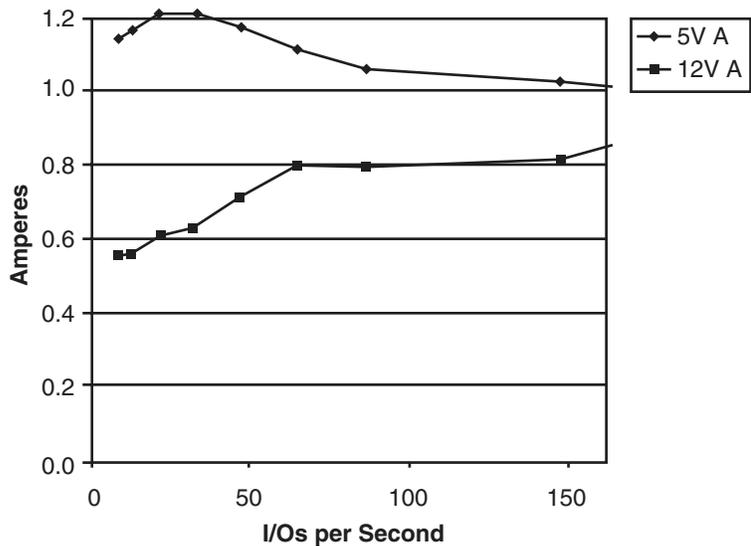


Figure 8. ST318404 DC current and power vs. input/output operations per second (LVD)

ST39204

For drives using single-ended interface circuits, typical power dissipation under idle conditions is 7.0 watts (23.8 BTUs per hour).

For drives using low voltage differential interface circuits, typical power dissipation under idle conditions is 7.0 watts (23.8 BTUs per hour).

To obtain operating power for typical random read operations, refer to the following two I/O rate curves (see Figures 9 and 10). Locate the typical I/O rate for a drive in your system on the horizontal axis and read the corresponding +5 volt current, +12 volt current, and total watts on the vertical axis. To calculate BTUs per hour, multiply watts by 3.4123.

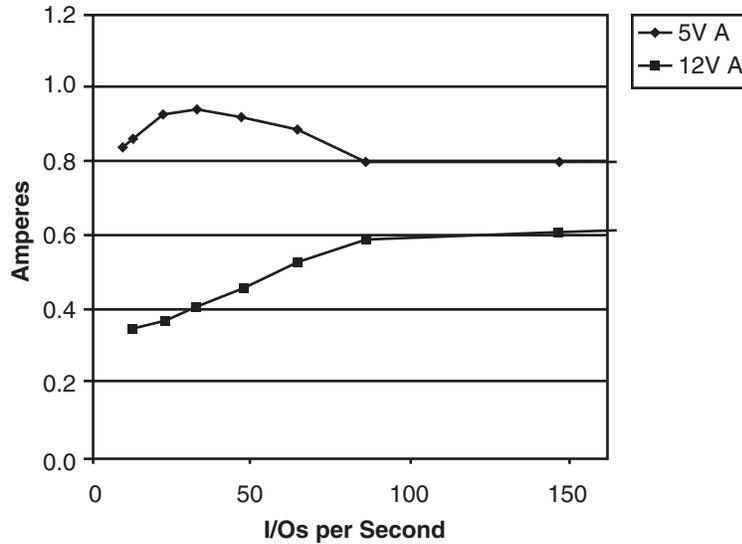


Figure 9. ST39204 DC current and power vs. input/output operations per second (SE)

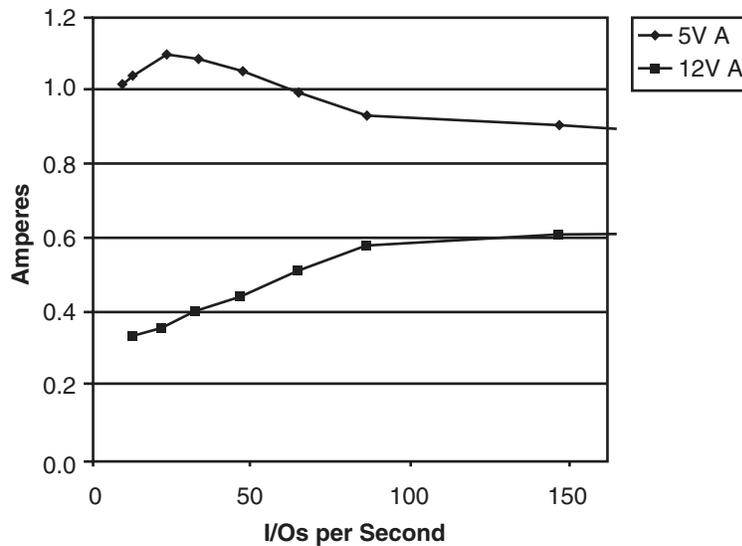


Figure 10. ST39204 DC current and power vs. input/output operations per second (LVD)

6.4 Environmental limits

Temperature and humidity values experienced by the drive must be such that condensation does not occur on any drive part. Altitude and atmospheric pressure specifications are referenced to a standard day at 58.7°F (14.8°C). Maximum wet bulb temperature is 82°F (28°C).

6.4.1 Temperature

a. Operating

With cooling designed to maintain the case temperatures of Table 3, Column 2, the drive meets all specifications over a 41°F to 131°F (5°C to 55°C) drive ambient temperature range with a maximum temperature gradient of 36°F (20°C) per hour. The enclosure for the drive should be designed such that the temperatures at the locations specified in Table 3, column 1 are not exceeded. Air flow may be needed to achieve these temperature values (see Section 8.3 and 8.3.1). Operation at case temperatures above these values may adversely affect the drives ability to meet specifications.

The MTBF specification for the drive is based on operating in an environment that ensures that the case temperatures specified in Table 3, column 2 are not exceeded. Occasional excursions to drive ambient temperatures of 131°F (55°C) or 41°F (5°C) may occur without impact to specified MTBF. Air flow may be needed to achieve these temperatures (see Section 8.3.1). Continual or sustained operation at case temperatures above these values may degrade MTBF.

To confirm that the required cooling for the electronics and HDA is provided, place the drive in its final mechanical configuration, perform random write/read operations. After the temperatures stabilize, measure the case temperature of the components listed in Table 3 (see note [3]).

The maximum allowable HDA case temperature is 65°C. Operation of the drive at the maximum case temperature is intended for short time periods only. Continuous operation at the elevated temperatures will reduce product reliability.

Table 3: PCBA and HDA temperatures

Items in Figure 11	Column 1 Maximum case [4] temperature (°C) operating (55° ambient)[3]	Column 2 Maximum allowable case [4] temperatures (°C) to meet MTBF spec.[3]
HDA [3]	65	50
U2	123	103
U5	123	103
U11	105	85
U8	105	85

Notes.

- [1] Section 8.3.1 describes the air-flow patterns to be used to meet case temperatures in column 2. Air flow was opposite that shown in Section 8.3.1. Air velocity should be adequate to ensure that the case temperatures in column 2 are not exceeded during drive operation.
- [2] The temperatures in columns 1 and 2 are calculated and may not reflect actual operating values. Sufficient cooling is required to ensure that these values are not exceeded.
- [3] Measure HDA temp at point labeled "HDA" on Figure 11.
- [4] PCB mounted integrated circuit case.

6.4.4 Shock and vibration

Shock and vibration limits specified in this document are measured directly on the drive chassis. If the drive is installed in an enclosure to which the stated shock and/or vibration criteria is applied, resonances may occur internally to the enclosure resulting in drive movement in excess of the stated limits. If this situation is apparent, it may be necessary to modify the enclosure to minimize drive movement.

The limits of shock and vibration defined within this document are specified with the drive mounted by any of the four methods shown in Figure 12, and in accordance with the restrictions of Section 8.4. Orientation of the side nearest the LED may be up or down.

6.4.4.1 Shock

a. Operating—normal

The drive, as installed for normal operation, shall operate error free while subjected to intermittent shock not exceeding 15.0 Gs at a maximum duration of 11 msec (half sinewave). Shock may be applied in the X, Y, or Z axis.

b. Operating—abnormal

Equipment, as installed for normal operation, does not incur physical damage while subjected to intermittent shock not exceeding 15 Gs at a maximum duration of 11 msec (half sinewave). Shock occurring at abnormal levels may promote degraded operational performance during the abnormal shock period. Specified operational performance will continue when normal operating shock levels resume. Shock may be applied in the X, Y, or Z axis. Shock is not to be repeated more than two times per second.

c. Non-operating

The limits of non-operating shock shall apply to all conditions of handling and transportation. This includes both isolated drives and integrated drives.

The drive subjected to nonrepetitive shock not exceeding 150 Gs at a maximum duration of 11 msec (half sinewave) shall not exhibit device damage or performance degradation. Shock may be applied in the X, Y, or Z axis.

The drive subjected to nonrepetitive shock not exceeding 250 Gs at a maximum duration of 2 msec (half sinewave) does not exhibit device damage or performance degradation. Shock may be applied in the X, Y, or Z axis.

d. Packaged

Disc drives shipped as loose load (not palletized) general freight will be packaged to withstand drops from heights as defined in the table below. For additional details refer to Seagate specifications 30190-001 (under 100 lbs/45 kg) or 30191-001 (over 100 lbs/45 Kg).

Package size	Packaged/product weight	Drop height
<600 cu in (<9,800 cu cm)	Any	60 in (1524 mm)
600-1800 cu in (9,800-19,700 cu cm)	0-20 lb (0 to 9.1 kg)	48 in (1219 mm)
>1800 cu in (>19,700 cu cm)	0-20 lb (0 to 9.1 kg)	42 in (1067 mm)
>600 cu in (>9,800 cu cm)	20-40 lb (9.1 to 18.1 kg)	36 in (914 mm)

Drives packaged in single or multipacks with a gross weight of 20 pounds (8.95 kg) or less by Seagate for general freight shipment shall withstand a drop test from 48 inches (1,070 mm) against a concrete floor or equivalent.

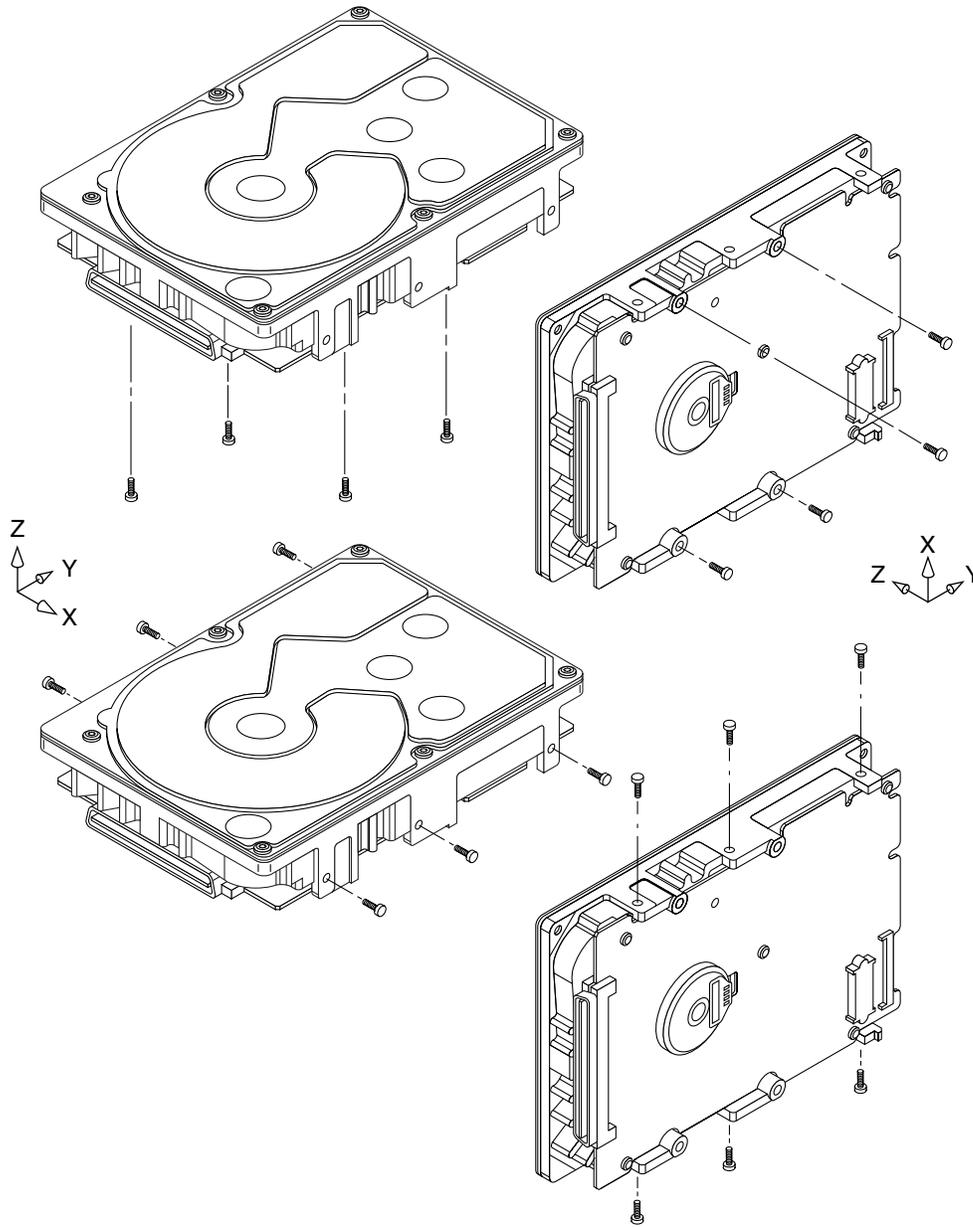


Figure 12. Recommended mounting

6.4.4.2 Vibration

a. Operating - Normal

The drive as installed for normal operation, shall comply with the complete specified performance while subjected to continuous vibration not exceeding

5-22Hz @ 0.045 inches (1.143 mm) displacement (peak to peak)

22-300 Hz @ 1.1 G (zero to peak)

300-350 Hz @ 0.83 G (zero to peak)

Vibration may be applied in the X, Y, or Z axis.

b. Operating - Abnormal

Equipment as installed for normal operation shall not incur physical damage while subjected to periodic vibration not exceeding:

5-22 Hz @ 0.061 inches (1.5494 mm) displacement (peak to peak)

22-300 Hz @ 1.5 G (zero to peak)

300-350 Hz @ 1.125 G (zero to peak)

Vibration may be applied in the X, Y, or Z axis.

Vibration occurring at these levels may degrade operational performance during the abnormal vibration period. Specified operational performance will continue when normal operating vibration levels are resumed. This assumes system recovery routines are available.

c. Non-operating

The limits of non-operating vibration shall apply to all conditions of handling and transportation. This includes both isolated drives and integrated drives.

The drive shall not incur physical damage or degraded performance as a result of continuous vibration not exceeding

5-22 Hz @ 0.10 inches (2.54 mm) displacement (peak to peak)

22-400 Hz @ 2.5 G (zero to peak)

Vibration may be applied in the X, Y, or Z axis.

6.4.5 Air cleanliness

The drive is designed to operate in a typical office environment with minimal environmental control.

6.4.6 Acoustics

Sound power during idle mode shall be 3.8 bels typical when measured to ISO 7779 specification.

There will not be any discrete tones more than 10 dB above the masking noise on typical drives when measured according to Seagate specification 30553-001. There will not be any tones more than 24 dB above the masking noise on any drive.

6.4.7 Electromagnetic susceptibility

See Section 2.1.2.

6.5 Mechanical specifications

The following nominal dimensions are exclusive of the decorative front panel accessory. However, dimensions of the front panel are shown in figure below. Refer to Figures 13 and 14 for detailed mounting configuration dimensions. See Section 8.4, "Drive mounting."

Height:	1.029 in	26.1366 mm
Width:	4.015 in	101.981 mm
Depth:	5.775 in	146.685 mm
Weight:	1.5 pounds (ST318404)	0.680 kilograms

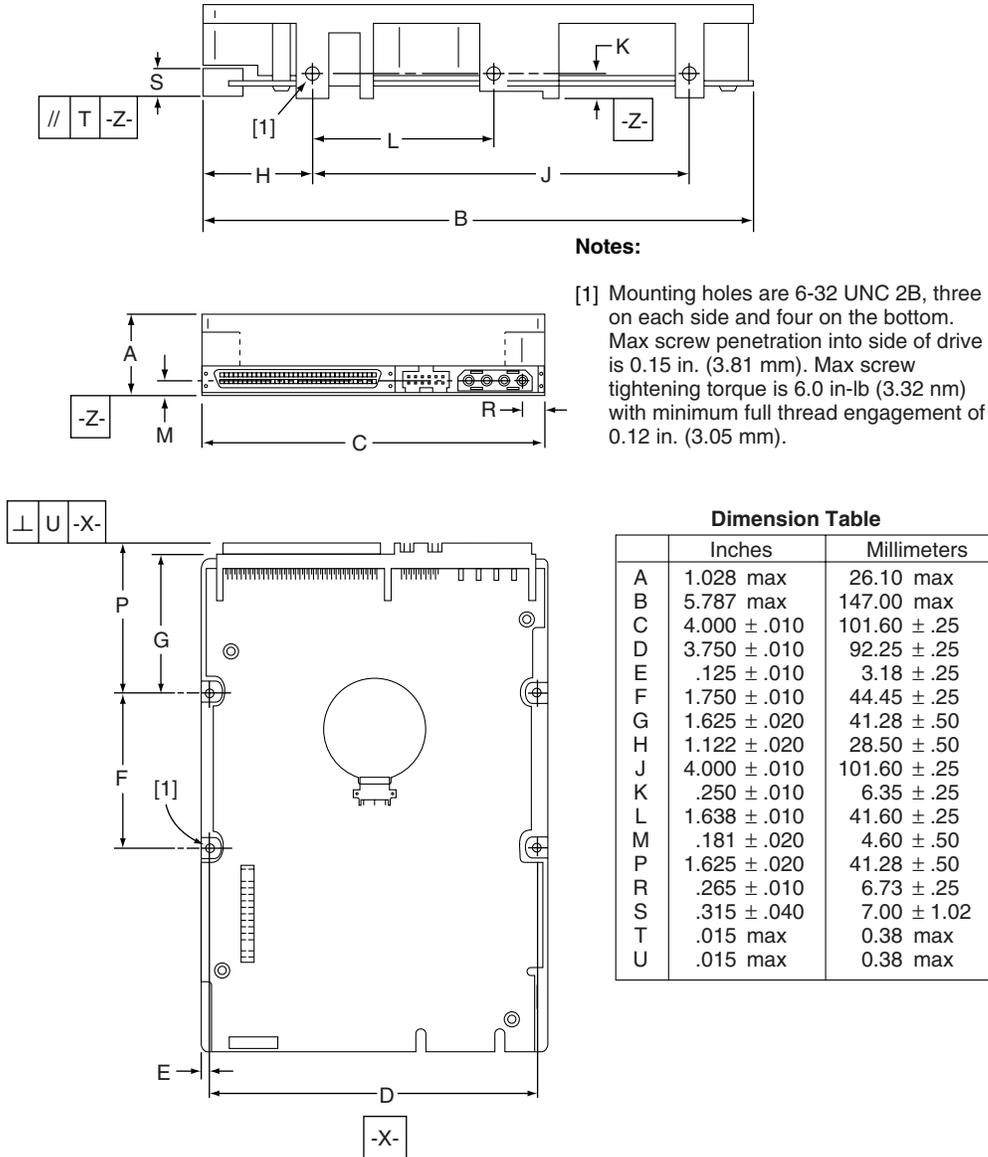


Figure 13. ST318404LW mounting configuration dimensions

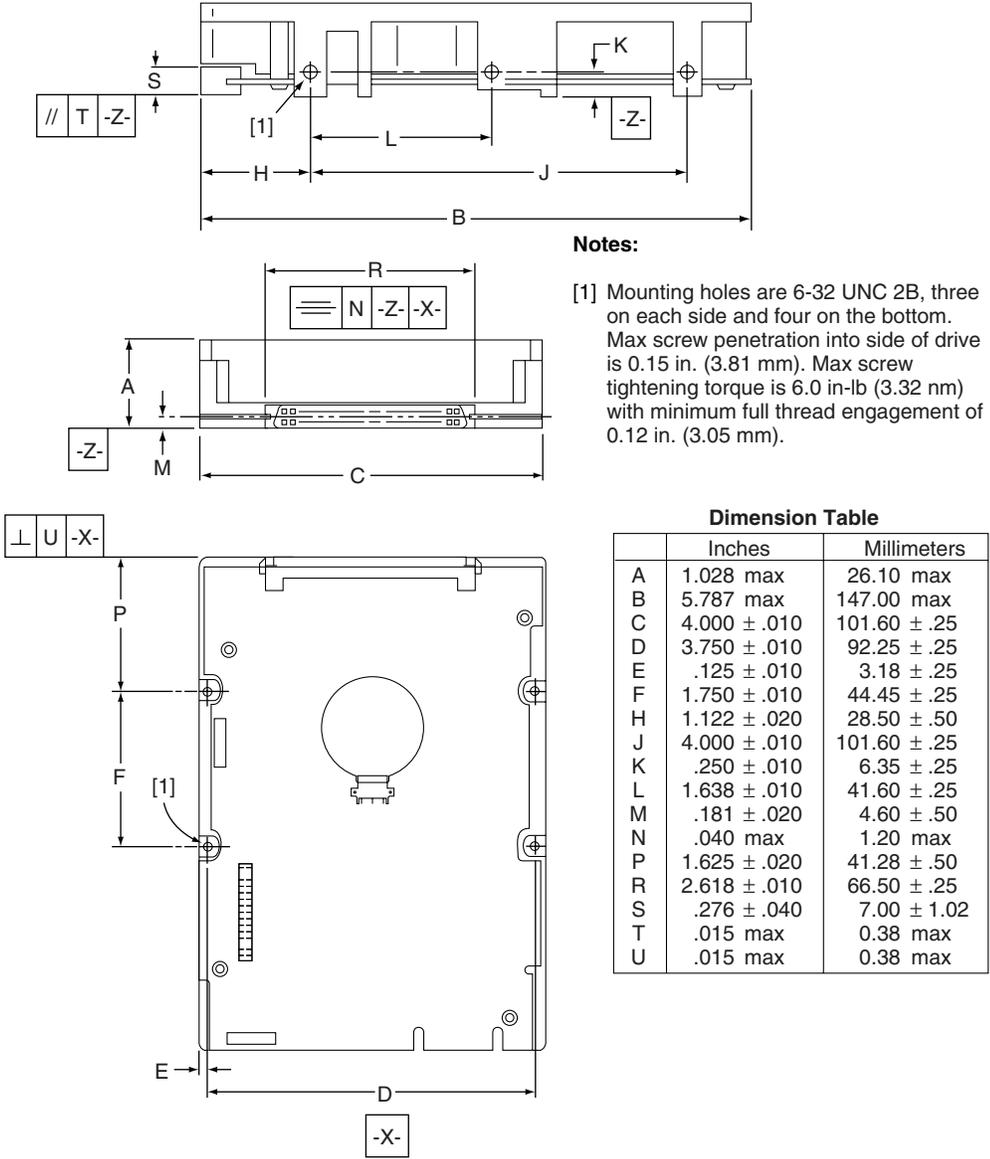


Figure 14. ST318404LC mounting configuration dimensions

7.0 Defect and error management

The drive, as delivered, complies with this specification. The read error rate and specified storage capacity are not dependent upon use of defect management routines by the host (initiator).

Defect and error management in the SCSI system involves the drive internal defect/error management and SCSI systems error considerations (errors in communications between Initiator and the drive). Tools for use in designing a defect/error management plan are briefly outlined in this section, with references to other sections where further details are given.

7.1 Drive internal defects

During the initial drive format operation at the factory, media defects are identified, tagged as being unusable, and their locations recorded on the drive primary defects list (referred to as the “P” list and also as the ETF defect list). At factory format time, these known defects are also reallocated, that is, reassigned to a new place on the medium and the location listed in the defects reallocation table. The “P” list is not altered after factory formatting. Locations of defects found and reallocated during error recovery procedures after drive shipment are listed in the “G” list (defects growth list). The “P” and “G” lists may be referenced by the initiator using the Read Defect Data command (see the *SCSI Interface Product Manual*, part number 75789509).

7.2 Drive error recovery procedures

Whenever an error occurs during drive operation, the drive, if programmed to do so, performs error recovery procedures to attempt to recover the data. The error recovery procedures used depend on the options previously set up in the error recovery parameters mode page. Error recovery and defect management may involve the use of several SCSI commands, the details of which are described in the *SCSI Interface Product Manual*. The drive implements selectable error recovery time limits such as are required in video applications. For additional information on this, refer to the Error Recovery Page table in the *SCSI Interface Product Manual*, which describes the Mode Select/Mode Sense Error Recovery parameters.

The error recovery scheme supported by the drive provides a means to control the total error recovery time for the entire command in addition to controlling the recovery level for a single LBA. The total amount of time spent in error recovery for a command can be limited via the Recovery Time Limit bytes in the Error Recovery Mode Page. The total amount of time spent in error recovery for a single LBA can be limited via the Read Retry Count or Write Retry Count bytes in the Error Recovery Mode Page.

The drive firmware error recovery algorithms consist of 11 levels for read recoveries and 15 levels for writes.

Table 4 equates the Read and Write Retry Count with the maximum possible recovery time for read and write recovery of individual LBAs. The times given do not include time taken to perform reallocations, if reallocations are performed. Reallocations are performed when the ARRE bit (for reads) or AWRE bit (for writes) is one, the RC bit is zero, and the Recovery Time Limit for the command has not yet been met. Time needed to perform reallocation is not counted against the Recovery Time Limit.

The Read Continuous (RC) bit, when set to one, requests the disc drive to transfer the requested data length without adding delays (for retries or ECC correction) that may be required to insure data integrity. The disc drive may send erroneous data in order to maintain the continuous flow of data. The RC bit should only be used when data integrity is not a concern and speed is of utmost importance. If the Recovery Time Limit or retry count is reached during error recovery, the state of the RC bit is examined. If the RC bit is set, the drive will transfer the unrecovered data with no error indication and continue to execute the remaining command. If the RC bit is not set, the drive will stop data transfer with the last good LBA, and report a “Check Condition, Unrecovered Read Error.”

Table 4: Read and write retry count maximum recovery times [1]

Read retry count [1]	Maximum recovery time per LBA (cumulative, msec)	Write retry count	Maximum recovery time per LBA (cumulative, msec)
0	77.61	0	65.67
1	89.55	1	83.58
2	304.47	2	89.55
3	328.35	3	107.46
4	400.14	4	214.92
5	447.9	5	256.71
6	513.57	6	435.81
7	645.17	7	453.72
8	669.05	8	483.57
9	722.78	9	501.48
10	2182.78	10	1537.3
11 (default)	2991.88	11	1555.21
		12	1561.18
		13	1579.09
		14	1686.55
		15 (default)	1728.34

[1] These values are subject to change.

Setting these retry counts to a value below the default setting could result in an increased unrecovered error rate which may exceed the value given in this product manual. A setting of zero (0) will result in the drive not performing error recovery.

For example, suppose the Read/Write Recovery page has the RC bit set to 0, read retry count set to 4, and the recovery time limit field (Mode Sense page 01, bytes 10 and 11) set to FF FF hex (maximum). A four LBA Read command is allowed to take up to 400.14 msec recovery time for each of the four LBAs in the command. If the recovery time limit is set to 00 C8 hex (200 msec decimal) a four LBA read command is allowed to take up to 200 msec for all error recovery within that command. The use of the Recovery Time Limit field allows finer granularity on control of the time spent in error recovery. The recovery time limit only starts counting when the drive is executing error recovery and it restarts on each command. Therefore, each command's total recovery time is subject to the recovery time limit. Note: A recovery time limit of 0 will use the drive's default value of FF FF. Minimum recovery time limit is achieved by setting the Recovery Time Limit field to 00 01.

7.3 SCSI systems errors

Information on the reporting of operational errors or faults across the interface is given in the *SCSI Interface Product Manual*, part number 75789509. Message Protocol System is described in the *SCSI Interface Product Manual*. Several of the messages are used in the SCSI systems error management system. The Request Sense command returns information to the host about numerous kinds of errors or faults. The Receive Diagnostic Results reports the results of diagnostic operations performed by the drive.

Status returned by the drive to the Initiator is described in the *SCSI Interface Product Manual*. Status reporting plays a role in the SCSI systems error management and its use in that respect is described in sections where the various commands are discussed.

8.0 Installation

Note. These drives are designed to be used only on single-ended (SE) or low voltage differential (LVD) buses. Do not install these drives on a high voltage differential (HVD) bus.

The first thing to do when installing a drive is to set the drive SCSI ID and set up certain operating options. This is usually done by installing small shorting jumpers on the pins of connectors J2 and J6 on the PCBA (or J1-Auxiliary on the LW model), or via the drive to host I/O signals on the LC model. Some users connect cables to J6 or J5-Auxiliary and perform the set-up using remote switches.

Configure drive options

For option jumper locations and definitions refer to Figures 15, 16, and 17. Drive default mode parameters are not normally needed for installation. Refer to Section 9.3.2 for default mode parameters if they are needed.

- Ensure that the SCSI ID of the drive is not the same as the host adapter. Most host adapters use SCSI ID 7 because ID 7 is the highest priority on both 8 and 16 bit data buses.
- If multiple devices are on the bus set the drive SCSI ID to one that is not presently used by other devices on the bus.
- If the drive is the only device on the bus, attach it to the end of the SCSI bus cable. The user, system integrator, or host equipment manufacturer must provide external terminators.

Note. For additional information about terminator requirements, refer to Sections 9.8 and 9.9.

- Set all appropriate option jumpers for desired operation prior to power on. If jumpers are changed after power has been applied, recycle the drive power to make the new settings effective.
- Installation instructions are provided by host system documentation or with any additionally purchased drive installation software. If necessary see Section 10 for Seagate support services telephone numbers.
- Do not remove the manufacturer's installed labels from the drive and do not cover with additional labels, as the manufacturer labels contain information required when servicing the product.

Formatting

- It is not necessary to low level format this drive. The drive is shipped from the factory low level formatted in 512 byte sectors.
- Reformat the drive if a different spare sector allocation scheme is selected.
- High level formatting the drive involves assigning one or more partitions or logical drives to the drive volume. Follow the instructions in the system manuals for the system into which the drive is to be installed.

8.1 Drive ID/option select header

Figures 15 and 16 show views of the drive ID select jumper connectors. Figure 17 shows the option select jumper connector for all models. Figure 15 shows the drive's J5-Auxiliary jumper connector. Both J5-Auxiliary and J6 have pins for selecting drive ID and for connecting the remote LED cable. Only one or the other should be used, although using both at the same time would not damage the drive. The notes following the figures describe the functions of the various jumper positions on the connectors J2, J5-Auxiliary and J6. Suggested part number for the jumpers used on J2 is Molex 52747-0211 (Seagate part number 77679052). A bag with the two jumper plug types is shipped with the standard OEM drives.

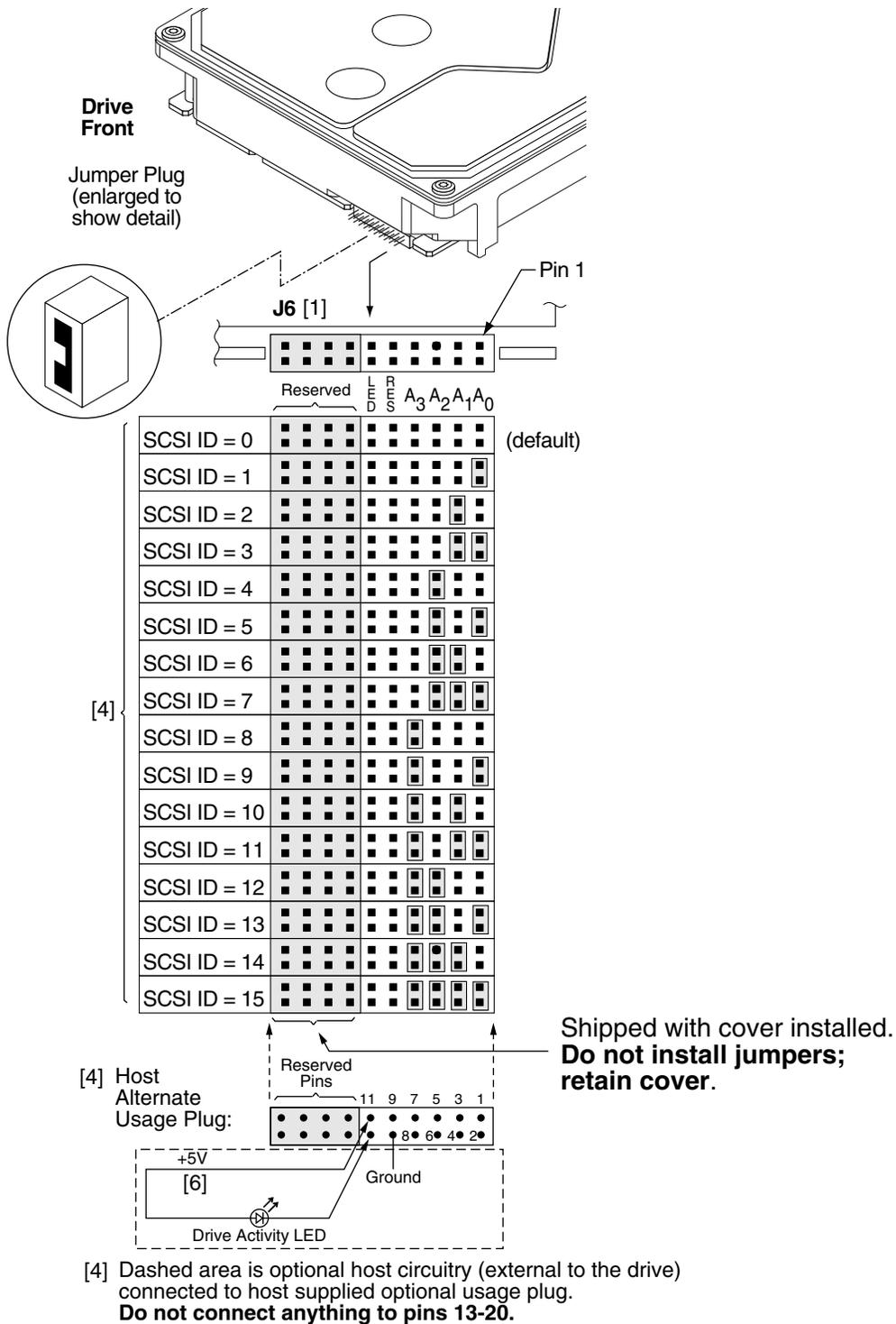


Figure 15. J6 jumper header

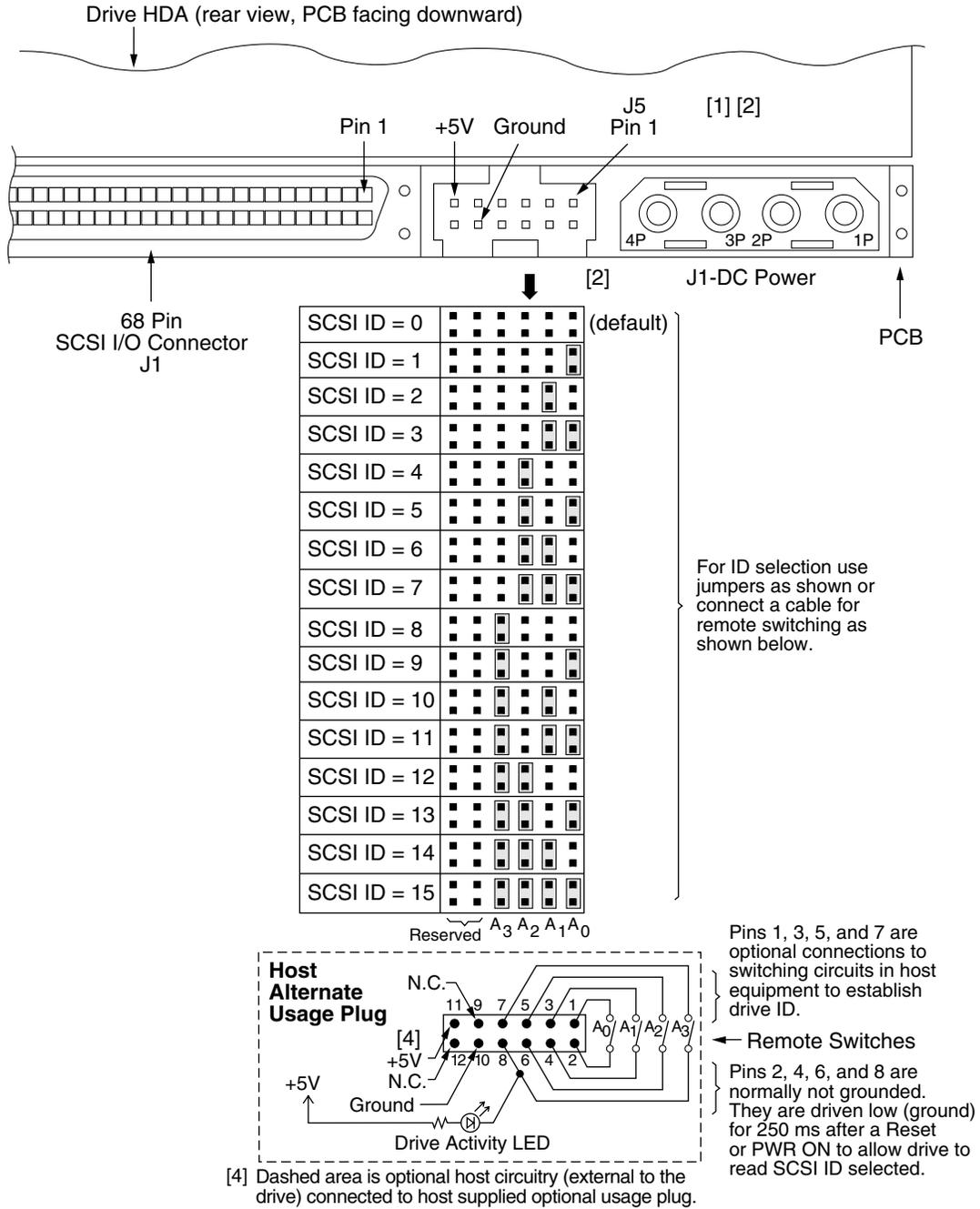


Figure 16. J5 jumper header (on LW models only)

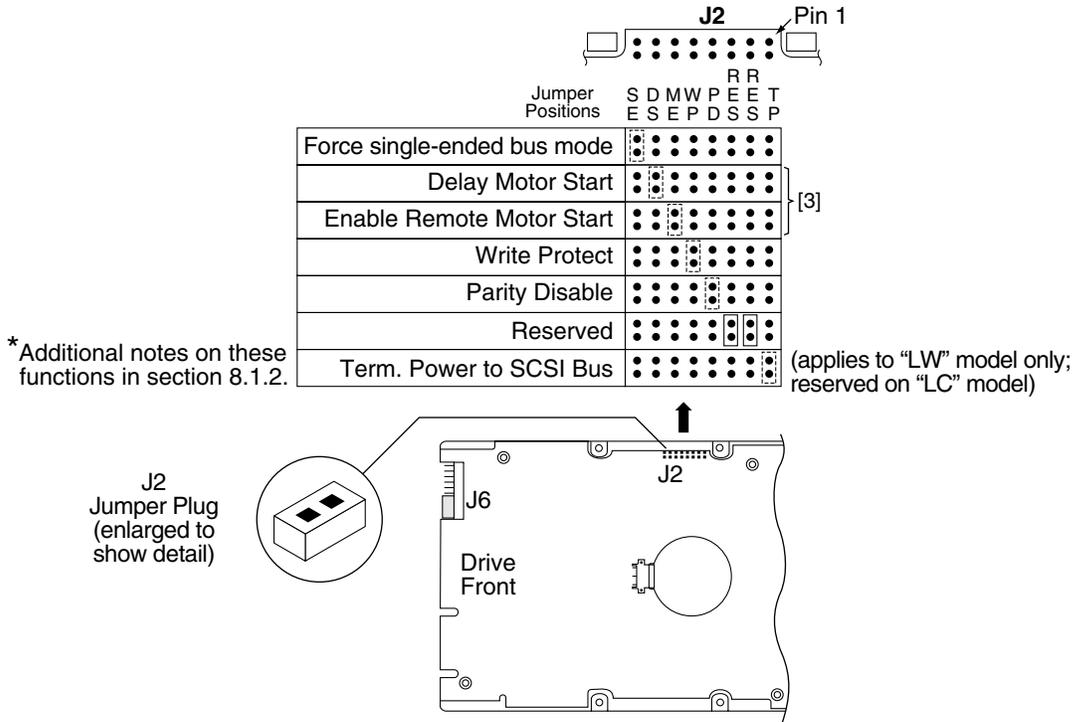


Figure 17. J2 option select header

8.1.1 Notes for Figures 15, 16, and 17.

[1] Notes explaining the functions of the various jumpers on jumper header connectors J2, J5, and J6 are given here and in Section 8.1.2. The term “**default**” means as standard OEM units are configured with a jumper on those positions when shipped from factory. “Off” means no jumper is installed; “On” means a jumper is installed. OFF or ON underlined is factory **default** condition.

The PCBA on LC models does not have connector J5. The J5 connector signals conform to SFF-8009 Revision 2.0, Unitized Connector for Cabled Drives, signal assignments for auxiliary connectors.

[2] These signals are also on 80-pin J1 I/O connector. See Tables 15 and 16.

[3] Voltage supplied by the drive.

8.1.2 Function description

J2

jumper

installation

Jumper function description

SE

On

Forces drive to use single-ended I/O drivers/receivers only.

Off

Drive can operate on the interface in low voltage differential mode or single-ended, depending on the voltage state of the I/O "DIFFSENS" line. **Default** is SE jumper not installed.

DS ME

Off Off

Spindle starts immediately after power up - **Default** setting.

Off On

Drive spindle does not start until Start Unit command received from host.

On Off

Spindle Startup is delayed by SCSI ID times 12 seconds after power is applied, i.e., drive 0 spindle starts immediately when DC power connected, drive 1 starts after 12 second delay, drive 2 starts after 24 second delay, etc.

On On

Drive spindle starts when Start Unit command received from host. Delayed start feature is overridden and does not apply when **ME** jumper is installed.

WP

On

Entire drive is write protected.

Off

Drive is not write protected. **Default** is **WP** jumper not installed.

PD

On

Parity checking and parity error reporting by the drive is disabled.

Off

Drive checks for parity and reports result of parity checking to host.

Default is **PD** jumper not installed.

RES

Off

Reserved jumper position. **Default** is no **RES** jumper installed.

TP1

(Does not apply to "LC" model)

Off

The drive does not supply terminator power to external terminators or to the SCSI bus I/O cable.

On

Drive supplies power to SCSI bus I/O cable. When drives have differential I/O circuits, a jumper on the **TP1** position may be needed to power external terminators (see system documentation). These drives do not have terminator circuits on the drive.

8.2 Drive orientation

The balanced rotary arm actuator design of the drive allows it to be mounted in any orientation. All drive performance characterization, however, has been done with the drive in horizontal (discs level) and vertical (drive on its side) orientations, and these are the two preferred mounting orientations.

8.3 Cooling

Cabinet cooling must be designed by the customer so that the ambient temperature immediately surrounding the drive will not exceed temperature conditions specified in Section 6.4.1, "Temperature." Specific consideration should be given to make sure adequate air circulation is present around the printed circuit board (PCB) to meet the requirements of Section 6.4.1, "Temperature."

8.3.1 Air flow

The rack, cabinet, or drawer environment for the drive must provide heat removal from the electronics and head and disc assembly (HDA). You should confirm that adequate heat removal is provided using the temperature measurement guidelines described in Section 6.4.1.

Forced air flow may be required to keep temperatures at or below the specified case temperatures of Table 3, in which case the drive should be oriented, or air flow directed, so that the least amount of air flow resistance is created while providing air flow to the electronics and HDA. Also, the shortest possible path between the air inlet and exit should be chosen to minimize the travel length of air heated by the drive and other heat sources within the rack, cabinet, or drawer environment.

If forced air is determined to be necessary, possible air-flow patterns are shown in Figure 18. The air-flow patterns are created by one or more fans, either forcing or drawing air as shown in the illustrations. Conduction, convection, or other forced air-flow patterns are acceptable as long as the temperature measurement guidelines of Section 6.4.1 are met.

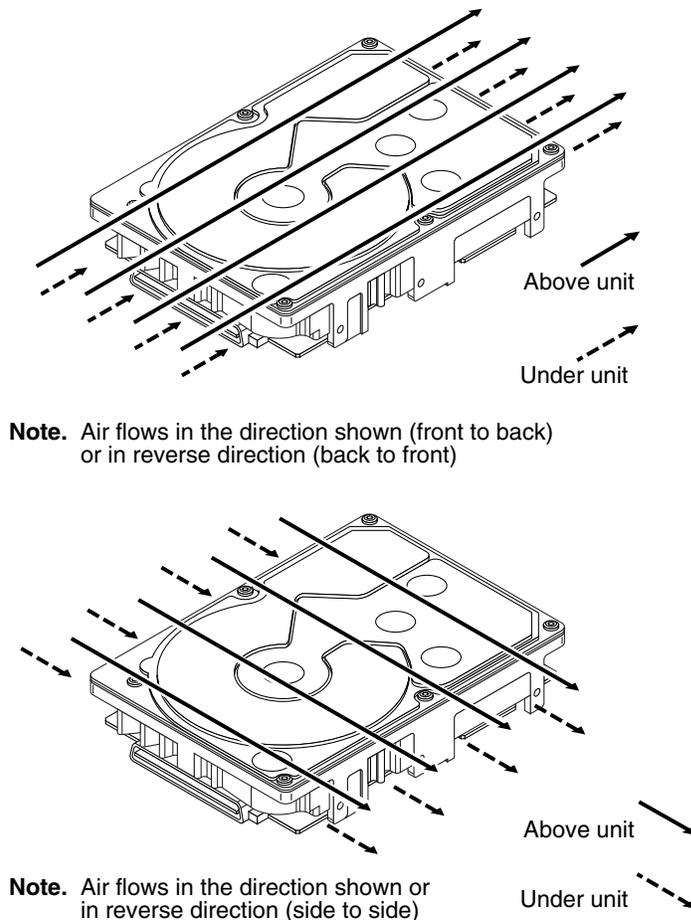


Figure 18. Air flow (suggested)

8.4 Drive mounting

When mounting the drive using the bottom holes (x-y plane in Figure 12) care must be taken to ensure that the drive is not physically distorted due to a stiff non-flat mounting surface. The allowable mounting surface stiffness is 80 lb/in (14.0 N/mm). The following equation and paragraph define the allowable mounting surface stiffness:

$$k * x = F \leq 15\text{lb} = 67\text{N}$$

where 'k' represents the mounting surface stiffness (units of lb/in or N/mm), and 'x' represents the out-of-plane mounting surface distortion (units of inches or millimeters). The out-of-plane distortion ('x') is determined by defining a plane with three of the four mounting points fixed and evaluating the out-of-plane deflection of the fourth mounting point when a known force (F) is applied to the fourth point.

Note. Before mounting the drive in any kind of 3.5-inch to 5.25-inch adapter frame, verify with Seagate Technology that the drive can meet the shock and vibration specifications given herein while mounted in such an adapter frame. Adapter frames that are available may not have a mechanical structure capable of mounting the drive so that it can meet the shock and vibration specifications listed in this manual.

8.5 Grounding

Signal ground (PCBA) and HDA ground are connected together in the drive and cannot be separated by the user. The equipment in which the drive is mounted is connected directly to the HDA and PCBA with no electrically isolating shock mounts. If it is desired for the system chassis to not be connected to the HDA/PCBA ground, the systems integrator or user must provide a nonconductive (electrically isolating) method of mounting the drive in the host equipment.

Increased radiated emissions may result if you do not provide the maximum surface area ground connection between system ground and drive ground. This is the system designer's and integrator's responsibility.

9.0 Interface requirements

This section partially describes the interface requirements as implemented on the drives.

9.1 General description

This section describes in essentially general terms the interface requirements supported by the Cheetah 18XL. No attempt is made to describe all of the minute details of conditions and constraints that must be considered by designers when designing a system in which this family of drives can properly operate. Seagate declares that the drives operate in accordance with the appropriate ANSI Standards referenced in various places herein, with exceptions as noted herein or in the *Seagate SCSI Interface Product Manual*, part number 75789509.

9.2 SCSI interface messages supported

Table 5 lists the messages supported by the SCSI-2 and SCSI-3 modes of the Cheetah 18XL family drives.

Table 5: SCSI messages supported by Cheetah 18XL family drives

Message name	Message code	Supported by SCSI-2/3
Abort	06h	Y
Abort-tag	0Dh	Y
Bus device reset	0Ch	Y
Clear ACA	16h	N
Clear queue	0Eh	Y
Command complete	00h	Y
Continue I/O process	12h	Y
Disconnect	04h	Y
Extended messages	01h[1]	Y
Identify	80h-FFh	Y
Ignore wide residue (two bytes)	23h	Y
Initiate recovery	0Fh	N
Initiator detected error	05h	Y
Linked command complete	0Ah	Y
Linked command complete with flag	0Bh	Y
Message parity error	09h	Y
Message reject	07h	Y
Modify data pointer	[1]	N
No operation	08h	Y
Parallel Protocol Request	[1] [2]	Y
Queue tag messages (two bytes)		
ACA	24h	N
Head of queue tag	21h	Y
Ordered queue tag	22h	Y
Simple queue tag	20h	Y
Release recovery	10h	N
Restore pointers	03h	Y
Save data pointer	02h	Y
Synchronous data transfer req.	[1]	Y
Target transfer disable	13h	Y
Terminate I/O process	11h	Y
Wide data transfer request	[1]	Y

Notes.

- [1] Extended messages (see the *SCSI Interface Product Manual*, part number 75789509).
 [2] Supports all options except qas_req and iu_req.

9.3 SCSI interface commands supported

Table 6 following lists the SCSI interface commands that are supported by the drive. Cheetah 18XL Family drives can be changed back and forth between SCSI-1, SCSI-2, and SCSI-3 (Ultra160) modes using the Change Definition Command. OEM standard drives are shipped set to operate in Ultra160 mode.

Table 6: Commands supported by Cheetah 18XL family drive

Command name	Command code	Supported by SCSI-2/3
Change definition	40h	N
Compare	39h	N
Copy	18h	N
Copy and verify	3Ah	N
Format unit [1]	04h	Y
DPRY bit supported		N
DCRT bit supported		Y
STPF bit supported		Y
IP bit supported		Y
DSP bit supported		Y
IMMED bit supported		Y
VS (vendor specific)		N
Inquiry	12h	Y
Date code page (C1h)		Y
Firmware numbers page (C0h)		Y
Implemented operating def page (81h)		Y
Jumper settings page (C2h)		Y
Supported Vital product data page (00h)		Y
Unit serial number page (80h)		Y
Lock-unlock cache	36h	N
Log select	4Ch	Y
PCR bit		Y
DU bit		N
DS bit		Y
TSD bit		Y
ETC bit		N
TMC bit		N
LP bit		N
Log sense	4Dh	Y
Application client log page (0Fh)		Y
Cache statistics page (37h)		Y
Factory log page (3Eh)		Y
Non-medium error page (06h)		Y
Pages supported list (00h)		Y
Read error counter page (03h)		Y
Self-test results page (10h)		Y
Start-stop cycle counter page (0Eh)		Y
Temperature page (0Dh)		Y
Verify error counter page (05h)		Y
Write error counter page (02h)		Y

Table 6: Commands supported by Cheetah 18XL family drive (Continued)

Command name	Command code	Supported by SCSI-2/3
Factory log page (3Eh)		Y
Mode select (same pages as Mode Sense 1Ah)	15h	Y [2]
Mode select (10) (same pages as Mode Sense 1Ah)	55h	Y
Mode sense	1Ah	Y [2]
Caching parameters page (08h)		Y
Control mode page (0Ah)		Y
Disconnect/reconnect (02h)		Y
Error recovery page (01h)		Y
Format page (03h)		Y
Information exceptions control page (1Ch)		Y
Notch and Partition Page (0Ch)		N
Power condition page (1Ah)		Y
Rigid disc drive geometry page (04h)		Y
Unit attention page (00h)		Y
Verify error recovery page (07h)		Y
Xor Control page (10h)		N
Mode sense (10) (same pages as Mode Sense 1Ah)	5Ah	Y
Prefetch	34h	N
Read	08h	Y
Read buffer (modes 0, 2, 3, Ah and Bh supported)	3Ch	Y
Read capacity	25h	Y
Read defect data (10)	37h	Y
Read defect data (12)	B7h	Y
Read extended	28h	Y
DPO bit supported		Y
FUA bit supported		Y
Read long	3Eh	Y
Reassign blocks	07h	Y
Receive diagnostic results	1Ch	Y
Supported diagnostics pages (00h)		Y
Translate page (40h)		Y
Release	17h	Y
Release (10)	57h	Y
Request sense	03h	Y
Actual retry count bytes		Y
Extended sense		Y
Field pointer bytes		Y
Reserve	16h	Y
3rd party reserve		Y
Extent reservation		N
Reserve (10)	56h	Y
3rd part reserve		Y
Extent reservation		N
Rezero unit	01h	Y
Search data equal	31h	N
Search data high	30h	N
Search data low	32h	N

Table 6: Commands supported by Cheetah 18XL family drive (Continued)

Command name	Command code	Supported by SCSI-2/3
Seek	0Bh	Y
Seek extended	2Bh	Y
Send diagnostics	1Dh	Y
Supported diagnostics pages (00h)		Y
Translate page (40h)		Y
Set limits	33h	N
Start unit/stop unit (spindle ceases rotating) (1Ch)	1Bh	Y
Synchronize cache	35h	Y
Test unit ready	00h	Y
Verify	2Fh	Y
BYTCHK bit		Y
Write	0Ah	Y
Write and verify	2Eh	Y
DPO bit		Y
Write buffer (modes 0, 2, supported)	3Bh	Y
Firmware download option (modes 5, 7, Ah and Bh supported) [3]		Y
Write extended	2Ah	Y
DPO bit		Y
FUA bit		Y
Write long	3Fh	Y
Write same	41h	Y
PBdata		N
LBdata		N
XDRead	52h	N
XDWrite	50h	N
XPWrite	51h	N

[1] The drive can format to any even number of bytes per sector from 512 to 4,096.

[2] Tables 8 and 9 show how individual bits are set and which are changeable by the host.

[3] **WARNING:** A power loss during flash programming can result in firmware corruption. This usually makes the drive inoperable.

Table 7 lists the Standard Inquiry command data that the drive should return to the initiator per the format given in the *SCSI Interface Product Manual*, part number 75789509, Inquiry command section.

Table 7: Cheetah 18XL family drive Standard Inquiry data

Bytes	Data (HEX)																
0-15	00	00	[03] ¹	[12] ²	8B	00	[01]	[3E]	53	45	41	47	41	54	45	20	VENDOR ID
16-31	53	54	[33]	[31]	[38]	[34]	[30]	[34]	[4C]	[57] ³	20	20	20	20	20	20	PRODUCT ID
32-47	R#	R#	R#	R#	S#	S#	S#	S#	S#	S#	S#	S#	00	00	00	00	
48-63	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	
64-79	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	
80-95	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	
96-111	00	43	6F	70	79	72	69	67	68	74	20	28	63	29	20	[31]	COPYRIGHT
112-127	[39]	[39]	[39] ⁵	20	53	65	61	67	61	74	65	20	41	6C	6C	20	NOTICE
128-143	72	69	67	68	74	73	20	72	65	73	65	72	76	65	64	20	

[]¹ 03 means SCSI-3 (Ultra160) implemented.

[]² 02 means response data in SCSI-3 (Ultra160) format. In addition, 12 indicates that the drive uses the hierarchical addressing mode to assign LUNs to logical units (default is 12).

R# Four ASCII digits representing the last four digits of the product Firmware Release number. This information is also given in the Vital Product Data page C0h, together with servo RAM and ROM release numbers.

S# Eight ASCII digits representing the eight digits of the product serial number.

[]³ Bytes 18 through 25 reflect model of drive. The table above shows hex values for Model ST318404LW. Values for all models are listed below:

ST318404LC	33	31	38	34	30	34	4C	43
ST39204LW	33	39	32	30	34	4C	57	20
ST39204LC	33	39	32	30	34	4C	43	20

[]⁵ Copyright Year - changes with actual year.

9.3.1 Inquiry Vital Product data

Instead of the standard Inquiry data shown in Table 7, the initiator can request several Vital Product Data pages by setting the Inquiry command EVPD bit to one. The *SCSI Interface Product Manual*, part number 75789509, lists the Vital Product Data pages and describes their formats. A separate Inquiry command must be sent to the drive for each Vital Product Data page the initiator wants the drive to send back.

9.3.2 Mode Sense data

The Mode Sense command provides a means for the drive to report its operating parameters to the initiator. The drive maintains four sets of Mode parameters, Default values, Saved values, Current values and Changeable values.

Default values are hard coded in the drive firmware that is stored in flash EPROM nonvolatile memory on the drive PCBA. Default values can be changed only by downloading a complete set of new firmware into the flash EPROM. An initiator can request and receive from the drive a list of default values and use those in a Mode Select command to set up new current and saved values, where the values are changeable.

Saved values are stored on the disk media using a Mode Select command. Only parameter values that are allowed to be changed can be changed by this method. See "Changeable values" defined below. Parameters in the saved values list that are not changeable by the Mode Select command get their values from the default values storage.

Current values are volatile values currently being used by the drive to control its operation. A Mode Select command can be used to change these values (only those that are changeable). Originally, they are installed from saved or default values after a power on reset, hard reset, or Bus Device Reset message.

Changeable values form a bit mask, stored in nonvolatile memory, that dictates which of the current values and saved values can be changed by a Mode Select command. A "one" allows a change to a corresponding bit; a "zero" allows no change. For example, in Table 8 refer to Mode page 01, in the row entitled "CHG". These are hex numbers representing the changeable values for mode page 01. Note that bytes 04, 05, 06, and 07 are not changeable, because those fields are all zeros. If some changeable code had a hex value EF, that equates to the binary pattern 1110 1111. If there is a zero in any bit position in the field, it means that bit is not changeable. Bits 7, 6, 5, 3, 2, 1, and 0 are changeable, because those bits are all ones. Bit 4 is not changeable.

Though the drive always reports non-zero values in bytes 00 and 01, those particular bytes are never changeable.

The Changeable values list can only be changed by downloading new firmware into the flash EPROM.

On standard OEM drives the Saved values are taken from the default values list and stored into the saved values storage location on the media prior to shipping.

When a drive is powered up, it takes saved values from the media and stores them to the current values storage in volatile memory. It is not possible to change the current values (or the saved values) with a Mode Select command before the drive is up to speed and is "ready." An attempt to do so results in a "Check Condition status being returned.

Note. Because there may be several different versions of drive control firmware in the total population of drives in the field, the Mode Sense values given in the following tables may not exactly match those of some drives.

The following tables list the values of the data bytes returned by the drive in response to the Mode Sense command pages for SCSI Ultra160 implementation (see the *SCSI Interface Product Manual*, part number 75789509).

Definitions:

SAV = Saved value.

DEF = Default value. Standard drives are shipped configured this way.

CHG= Changeable bits; indicates if current and saved values are changeable.

Note. Saved values for OEM drives are normally the same as the default values.

Table 8: Mode sense data, ST318404 values

Bytes	00	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23
Mode Sense Data	9F	00	10	08	02	22	EE	56	00	00	02	00												
Mode Page	<-----Mode Page Headers and Parameter Data Bytes----->																							
01 SAV	81	0A	C0	0B	F0	00	00	00	0F	00	FF	FF												
01 DEF	81	0A	C0	0B	F0	00	00	00	0F	00	FF	FF												
01 CHG	00	0A	FF	FF	00	00	00	00	FF	00	FF	FF												
02 SAV	82	0E	80	80	00	0A	00	00	00	00	00	00	00	00	00	00								
02 DEF	82	0E	80	80	00	0A	00	00	00	00	00	00	00	00	00	00								
02 CHG	00	0E	FF	FF	00	00	00	00	00	00	00	00	87	00	00	00								
03 SAV	83	16	14	76	00	00	00	0f	00	00	01	A5	02	00	00	01	00	4B	00	55	40	00	00	00
03 DEF	83	16	14	76	00	00	00	0f	00	00	01	A5	02	00	00	01	00	4B	00	55	40	00	00	00
03 CHG	00	16	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00
04 SAV	84	16	00	38	30	06	00	00	00	00	00	00	00	00	00	00	00	00	00	00	27	20	00	00
04 DEF	84	16	00	38	30	06	00	00	00	00	00	00	00	00	00	00	00	00	00	00	27	20	00	00
04 CHG	00	16	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00
07 SAV	87	0A	00	0B	F0	00	00	00	00	00	FF	FF												
07 DEF	87	0A	00	0B	F0	00	00	00	00	00	FF	FF												
07 CHG	00	0A	0F	FF	00	00	00	00	00	00	FF	FF												
08 SAV	88	12	14	00	FF	FF	00	00	FF	FF	FF	FF	80	03[3]	00	00	00	00	00	00				
08 DEF	88	12	14	00	FF	FF	00	00	FF	FF	FF	FF	80	03[3]	00	00	00	00	00	00				
08 CHG	00	12	B5	00	00	00	FF	FF	FF	FF	00	00	A0	FF	00	00	00	00	00	00				
0A SAV	8A	0A	02	00	00	00	00	00	00	00	02	B3												
0A DEF	8A	0A	02	00	00	00	00	00	00	00	02	B3												
0A CHG	00	0A	03	F1	00	00	00	00	00	00	00	00												
1A SAV	9A	0A	00	03	00	00	00	01	00	00	00	04												
1A DEF	9A	0A	00	03	00	00	00	01	00	00	00	04												
1A CHG	00	0A	00	03	00	00	00	00	00	00	00	00												
1C SAV	9C	0A	00	00	00	00	00	00	00	00	00	01												
1C DEF	9C	0A	00	00	00	00	00	00	00	00	00	01												
1C CHG	00	0A	8D	0F	FF																			
00 SAV	80	02	00[2]	00																				
00 DEF	80	02	00[2]	00																				
00 CHG	00	02	FF	40																				
Read capacity data																								
	02	22	EE	55	00	00	02	00																

- [1] Though byte 12, bit 7 (A0) is shown as changeable, the FSW function governed by that bit is not implemented by this drive.
- [2] Page 0, Byte 2, Bit 7 is defined as the Performance Mode (PM) bit. When set to zero (Server mode), the SCSI firmware is performance optimized for server applications. When the bit is set to one (Desktop

mode), the SCSI firmware is performance optimized for desktop applications. The firmware default condition for the PM bit is set to one for Desktop mode. During the manufacturing process, the Saved value of the PM bit remains set to the firmware default condition (one) for drives with the LW interface. Drives manufactured with all other interfaces (LC) set the Saved value of the PM bit set to the Server mode (zero).

- [3] When the Performance Mode bit (Page 0, Byte 2, Bit 7) is set to Server mode (zero), the Number of Cache Segments should be set to sixteen (10h).

Table 9: Mode sense data, ST39204 values

Bytes	00	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23
Mode Sense Data	9F	00	10	08	01	11	77	2B	00	00	02	00												
Mode Page	<-----Mode Page Headers and Parameter Data Bytes----->																							
01 SAV	81	0A	C0	0B	F0	00	00	00	0F	00	FF	FF												
01 DEF	81	0A	C0	0B	F0	00	00	00	0F	00	FF	FF												
01 CHG	00	0A	FF	FF	00	00	00	00	FF	00	FF	FF												
02 SAV	82	0E	80	80	00	0A	00	00	00	00	00	00	00	00	00	00								
02 DEF	82	0E	80	80	00	0A	00	00	00	00	00	00	00	00	00	00								
02 CHG	00	0E	FF	FF	00	00	00	00	00	00	00	00	87	00	00	00								
03 SAV	83	16	0A	3B	00	00	00	0F	00	00	01	A5	02	00	00	01	00	4B	00	55	40	00	00	00
03 DEF	83	16	0A	3B	00	00	00	0F	00	00	01	A5	02	00	00	01	00	4B	00	55	40	00	00	00
03 CHG	00	16	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00
04 SAV	84	16	00	38	30	03	00	00	00	00	00	00	00	00	00	00	00	00	00	00	27	20	00	00
04 DEF	84	16	00	38	30	03	00	00	00	00	00	00	00	00	00	00	00	00	00	00	27	20	00	00
04 CHG	00	16	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00
07 SAV	87	0A	00	0B	F0	00	00	00	00	00	FF	FF												
07 DEF	87	0A	00	0B	F0	00	00	00	00	00	FF	FF												
07 CHG	00	0A	0F	FF	00	00	00	00	00	00	FF	FF												
08 SAV	88	12	14	00	FF	FF	00	00	FF	FF	FF	FF	80	03[3]	00	00	00	00	00	00				
08 DEF	88	12	14	00	FF	FF	00	00	FF	FF	FF	FF	80	03[3]	00	00	00	00	00	00				
08 CHG	00	12	B5	00	00	00	FF	FF	FF	FF	00	00	A0	FF	00	00	00	00	00	00				
0A SAV	8A	0A	02	00	00	00	00	00	00	00	01	A3												
0A DEF	8A	0A	02	00	00	00	00	00	00	00	01	A3												
0A CHG	00	0A	03	F1	00	00	00	00	00	00	00	00												
1A SAV	9A'	0A	00	03	00	00	00	01	00	00	00	04												
1A DEF	9A'	0A	00	03	00	00	00	01	00	00	00	04												
1A CHG	00	0A	00	03	00	00	00	00	00	00	00	00												
1C SAV	9C	0A	00	00	00	00	00	00	00	00	00	01												
1C DEF	9C	0A	00	00	00	00	00	00	00	00	00	01												
1C CHG	00	0A	8D	0F	FF																			
00 SAV	80	02	00[2]	00																				
00 DEF	80	02	00[2]	00																				
00 CHG	00	02	FF	40																				
Read capacity data																								
	01	11	77	2A	00	00	02	00																

[1] Though byte 12, bit 7 (A0) is shown as changeable, the FSW function governed by that bit is not implemented by this drive.

[2] Page 0, Byte 2, Bit 7 is defined as the Performance Mode (PM) bit. When set to zero (Server mode), the SCSI firmware is performance optimized for server applications. When the bit is set to one (Desktop

mode), the SCSI firmware is performance optimized for desktop applications. The firmware default condition for the PM bit is set to one for Desktop mode. During the manufacturing process, the Saved value of the PM bit remains set to the firmware default condition (one) for drives with the LW interface. Drives manufactured with all other interfaces (LC) set the Saved value of the PM bit set to the Server mode (zero).

- [3] When the Performance Mode bit (Page 0, Byte 2, Bit 7) is set to Server mode (zero), the Number of Cache Segments should be set to sixteen (10h).

9.4 SCSI bus conditions and miscellaneous features supported

Asynchronous SCSI bus conditions supported by the drive are listed below. These conditions cause the SCSI device to perform certain actions and can alter the SCSI bus phase sequence. Other miscellaneous operating features supported are also listed here. Refer to the *SCSI Interface Product Manual*, part number 75789509, for details.

Table 10: SCSI bus conditions and other miscellaneous features

Condition/features supported:

SCSI-2/SCSI-3	Conditions or feature
Y	Adaptive Caching
Y	Arbitrating System
Y	Asynchronous Data Transfer
N	Asynchronous Event Notification
Y	Attention Condition
N	Auto Contingent Allegiance Condition
Y	Contingent Allegiance Condition
Y	Deferred Error Handling
Y	Disconnect/Reconnect
N	High voltage differential (HVD) interface available
Y	Low voltage differential (LVD) interface available
Y	Parameter Rounding (controlled by the Round bit in Mode Select page 0)
Y	Queue tagging (up to 64 Queue tags supported)
Y	Reporting actual retry count in Extended Sense bytes 15, 16 and 17.
Y	Reset Condition
Y	Segmented Caching
Y	Synchronous Data Transfer
N	Zero Latency Read

SCSI-2/SCSI-3	Status supported
Y	Good
Y	Check Condition
Y	Condition Met/Good
Y	Busy
Y	Intermediate/Good
Y	Intermediate/Condition Met/Good
Y	Reservation Conflict
Y	Queue Full
N	ACA Active

9.5 Synchronous data transfer

9.5.1 Synchronous data transfer periods supported

Table 11 and Section 9.5.2 list Synchronous Data transfer periods supported by the drive. The data transfer period to be used by the drive and the initiator is established by an exchange of messages during the Message Phase of operation. See the section on message protocol in the *SCSI Interface Product Manual*, part number 75789509.

Table 11: Synchronous data transfer periods

M (decimal)	Transfer period (nanoseconds)	Transfer rate (megatransfers/second)
10	25	40.0 [1]
12	50	20.0
25	100	10.0
50	200	5.0

[1] This transfer rate is only allowed when using the LVD interface.

9.5.2 REQ/ACK offset

The maximum value supported by the Cheetah 18XL family drives for REQ/ACK offset is 63 (3Fh).

9.6 Physical interface

This section describes the connectors, cables, signals, terminators and bus timing of the DC and SCSI I/O interface. See Section 9.8 and Section 9.9 for additional terminator information.

Figures 19 and 20 show the locations of the DC power connector, SCSI interface connector, drive select headers, and option select headers.

Details of the physical, electrical and logical characteristics are given in sections following, while the SCSI operational aspects of Seagate drive interfaces are given in the *SCSI Interface Product Manual*, part number 75789509.

9.6.1 DC cable and connector

ST318404LW drives receive DC power through a 4 pin connector (see Figure 21 for pin assignment) mounted at the rear of the main PCBA. Recommended part numbers of the mating connector are listed below, but equivalent parts may be used.

Type of cable	Connector	Contacts (20-14 AWG)
14 AWG	MP 1-480424-0	AMP 60619-4 (Loose Piece) AMP 61117-4 (Strip)

LC model drives receive power through the 80-pin I/O connector. See Tables 15 and 16.

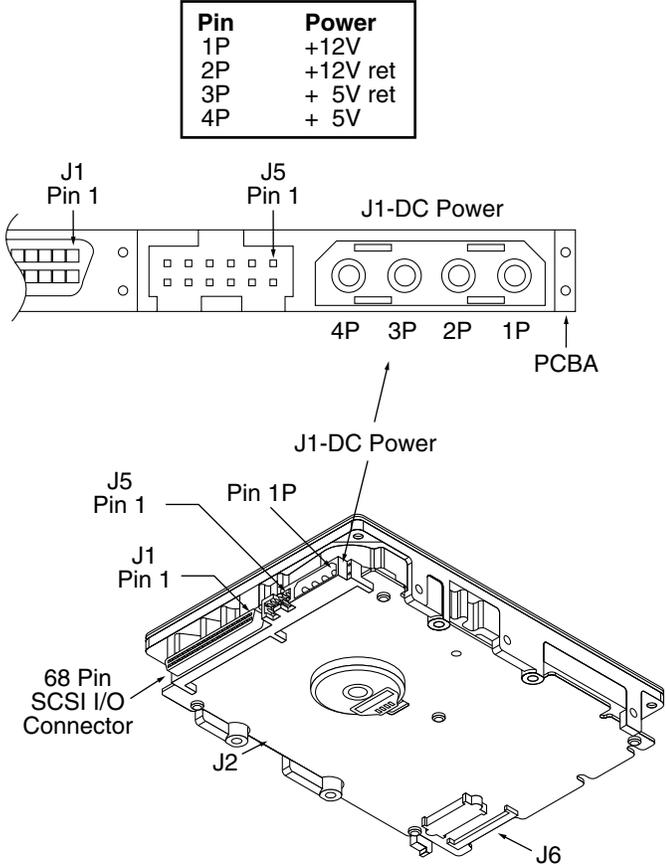


Figure 19. LW model drive physical interface (68-pin J1 SCSI I/O connector)

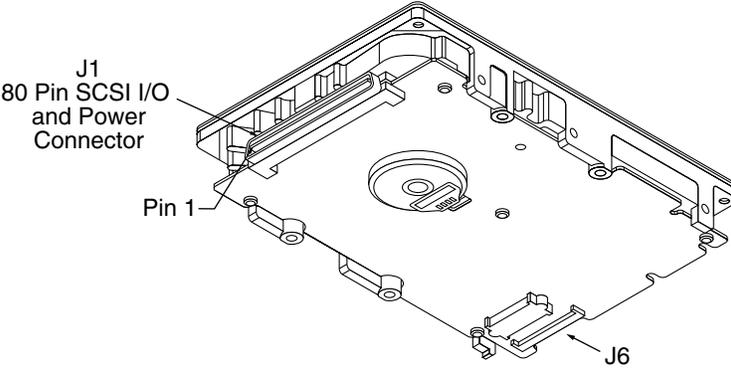


Figure 20. LC model drive physical interface (80-pin J1 SCSI I/O connector)

9.6.2 SCSI interface physical description

The drive models described by this product manual support the physical interface requirements of the Ultra160 SCSI Parallel Interface-3 (SPI-3) standards as defined in American National Standard document X3T10/1302D revision 14, and operate compatibly at the interface with devices that support earlier SCSI-2 and SCSI-3 standards. It should be noted that this is only true if the systems engineering has been correctly done, and if earlier SCSI-2 and SCSI-3 devices respond in an acceptable manner (per applicable SCSI Standards) to reject newer Ultra160 SCSI protocol extensions that they don't support.

The drives documented in this manual support single-ended and low voltage differential physical interconnects (hereafter referred to as SE and LVD, respectively) as described in the ANSI SPI-3 standard. These drives implement driver and receiver circuits that can operate either SE or LVD. However, they cannot switch dynamically between SE and LVD operation.

The drives typically operate on a daisy-chain interface in which other SCSI devices are also operating. Devices on the daisy chain must all operate in the same mode, either SE or LVD, but not a mixture of these. On the interface daisy chain, all signals are common between all devices on the chain, or bus, as it is also called. This daisy chain of SCSI devices must be terminated at both ends with the proper impedance in order to operate correctly. Do not terminate intermediate SCSI devices. In some cases, the SCSI devices at each end have onboard termination circuits that can be enabled by installation of a jumper plug (**TE**) on the device. These termination circuits receive power from either a source internal to the device, or from a line in the interface cable specifically powered for that purpose. LC and LW model drives do not have onboard termination circuits. Some type of external termination circuits must be provided for these drives by the end user or designers of the equipment into which the drives will be integrated. See Standard X3T10/1302D, sections 6.4 and 6.5 for the maximum number of devices that can successfully operate at various interface transfer rates on SE and LVD daisy chains.

"LC" model drives plug into PCBA or bulkhead connectors in the host. They may be connected in a daisy-chain by the host backplane wiring or PCBA circuit runs that have adequate DC current carrying capacity to support the number of drives plugged into the PCBA or bulkhead connectors. A single 80-pin I/O connector cable cannot support the DC current needs of several drives, so no daisy chain cables beyond the bulkhead connectors should be used. A single drive connected via a cable to a host 80-pin I/O connector is not recommended.

Table 12 shows the interface transfer rates supported by the various drive models defined in this manual.

Table 12: Interface transfer rates supported

Interface type/ drive models		Maximum transfer rate					
		Asynchronous	Fast-5	Fast-10	Fast-20	Fast-40	Fast-80
SE	ST318404LW/LC ST39204LW/LC	yes	yes	yes	yes	no	no
LVD	ST318404LW/LC ST39204LW/LC	yes	yes	yes	yes	yes	yes

9.6.3 SCSI interface cable requirements

The characteristics of cables used to connect Ultra160 SCSI parallel interface devices are discussed in detail in section 6 of ANSI Standard X3T10/1302D. The cable characteristics that must be considered when interconnecting the drives described in this manual in a Ultra160 SCSI parallel, daisy-chain interconnected system are:

- characteristic impedance (see Section 6.1)
- propagation delay (see Section 6.1)
- cumulative length (see Sections 6.4 and 6.5)
- stub length (see Sections 6.4 and 6.5)
- device spacing (see Sections 6.4 and 6.5)

To minimize discontinuances and signal reflections, cables of different impedances should not be used in the same bus. Implementations may require trade-offs in shielding effectiveness, cable length, number of loads

and spacing, transfer rates, and cost to achieve satisfactory system operation. If shielded and unshielded cables are mixed within the same SCSI bus, the effect of impedance mismatch must be carefully considered. Proper impedance matching is especially important in order to maintain adequate margin at FAST-20 and FAST-40 SCSI transfer rates.

Note. For LVD operation, twisted pair cables are recommended. For LVD Fast-40 operation, twisted pair cables are *strongly* recommended. For Fast-80 operation, twisted pair cables are *required*.

ST318404LC/ST39204LC:

The 80-pin connector option is intended for use on drives that plug directly into backplane connector in the host equipment. In such installations, all backplane wiring segments are subject to the electromagnetic concepts presented in Standard X3T10/1302D, section 6. For LC model drives, installations with connectors on cables are not recommended.

9.6.4 Mating connectors

Part numbers for the different type connectors that mate with the various Cheetah 18XL I/O connectors are given in the sections following.

9.6.4.1 Mating connectors for LW model drives

The nonshielded cable connector shall be a 68 conductor connector consisting of two rows of 34 male contacts with adjacent contacts 0.050 inch (1.27 mm) apart.

Recommended mating flat cable connector part numbers are:

Amp Model 786096-7	Female, 68-pin, panel mount
Amp Model 786090-7	Female, 68-pin, cable mount
Amp Model 749925-5	(50 mil conductor centers, 28 or 30 AWG wire) Use two, 34 conductor, 50 mil center flat cable with this connector. This type connector can only be used on cable ends. [1]
Amp Model 88-5870-294-5	W/O Strain Relief (25 mil conductor centers, 30 AWG wire). Use either on cable ends or in cable middle section for daisy-chain installations [1].
Amp Model 1-480420-0	Power connector 4 circuit housing
Berg 69307-012	12-position, 2 x 6, 2 mm receptacle housing

[1] See Figure 21.

The drive device connector is a nonshielded 68 conductor connector consisting of two rows of 34 female pins with adjacent pins 50 mils apart. The connector is keyed by means of its shape (see Figure 22).

9.6.4.2 Mating connectors for LC model drives

The nonshielded connector shall be an 80-conductor connector consisting of two rows of 40 contacts with adjacent contacts 50 (1.27 mm) mils apart (see Figure 23). I/O connection using a cable is not recommended. The length and size of the host equipment DC power carrying conductors from the DC power source to the host equipment 80-pin disk drive interface connector(s) should be strictly designed according to proper power transmission design concepts. No possibility for the equipment user to attach an 80-pin cable/connector should be allowed, since the length of the DC power carrying conductors could not be controlled and therefore could become too long for safe power transmission to the drive. Daisy-chain 80-conductor cables should especially not be allowed, since the power-carrying conductors on the 80-conductor interface were not intended to support a series of drives.

To insure that both drive connector and host equipment mating connector mate properly, both drive connector and host equipment mating connector must meet the provisions of "SFF-8451, Specification for SCA-2 Unshielded Connections."

Recommended mating 80-position PCBA mount connectors:

Straight-in connector

Seagate P/N: 77678703
 Amp US P/N: 2-557103-1
 or 94-0680-02-1
 Amp US P/N: 2-557103-2
 or 94-0680-02-2
 Amp Japan P/N: 5-175475-9

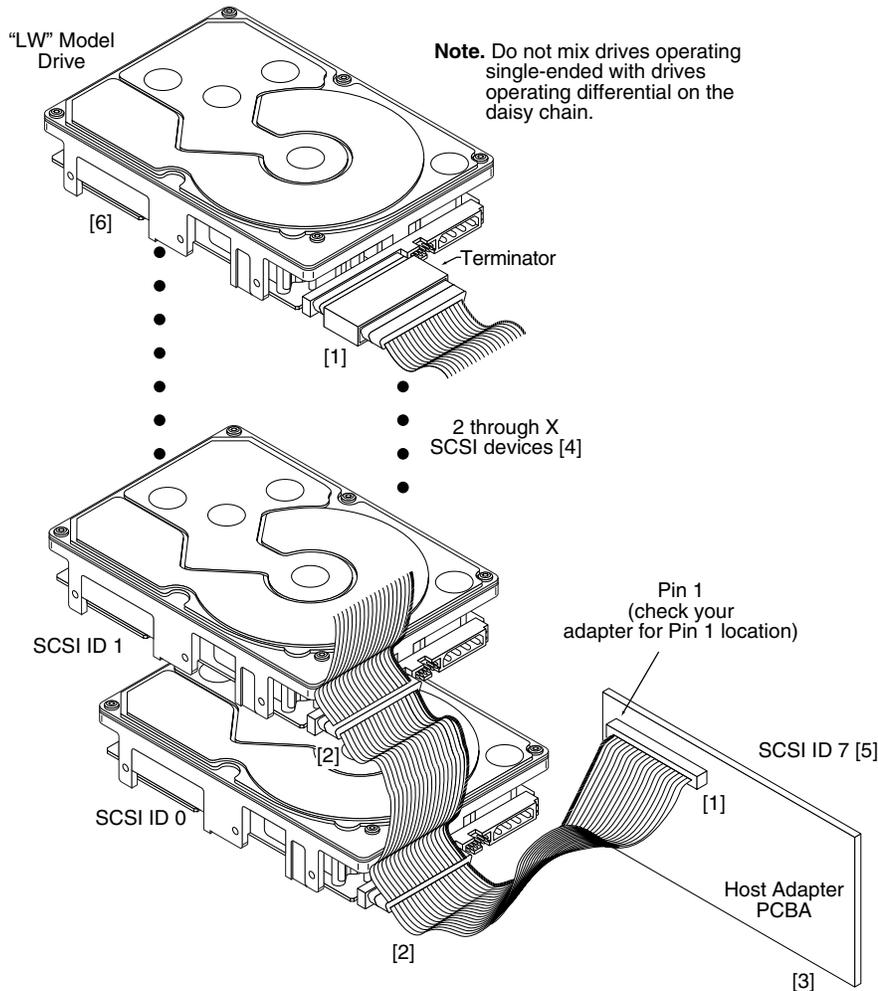
Hot plug version (with ground guide-pin)

787311-1 with polarization
 787311-2 without polarization

Right-angle to PCBA connectors

Seagate P/N: 77678559 Amp US P/N: 2-557101-1 Amp Japan P/N: 5-175474-9

For additional information call Amp FAX service at 1-800-522-6752.



- [1] Closed end type 68-pin connector used. Terminators enabled.
- [2] Open end type (in-line application) connector used.
- [3] Host need not be on the end of the daisy-chain. Another device can be on the end with the terminator, the host having no terminator.
- [4] Total interface cable length must not exceed that specified in ANSI document X3T10/1302D (including host adapter/initiator). The cable length restriction limits the total number of devices allowed.
- [5] SCSI ID7 has highest arbitration priority, then ID15 to ID8 (ID 8 very lowest).
- [6] Last drive on the daisy chain.
- [7] Open-end type 68-pin connector used. If end device, use external terminator and closed-end type 68-pin connector.

Figure 21. SCSI daisy chain interface cabling for LW drives

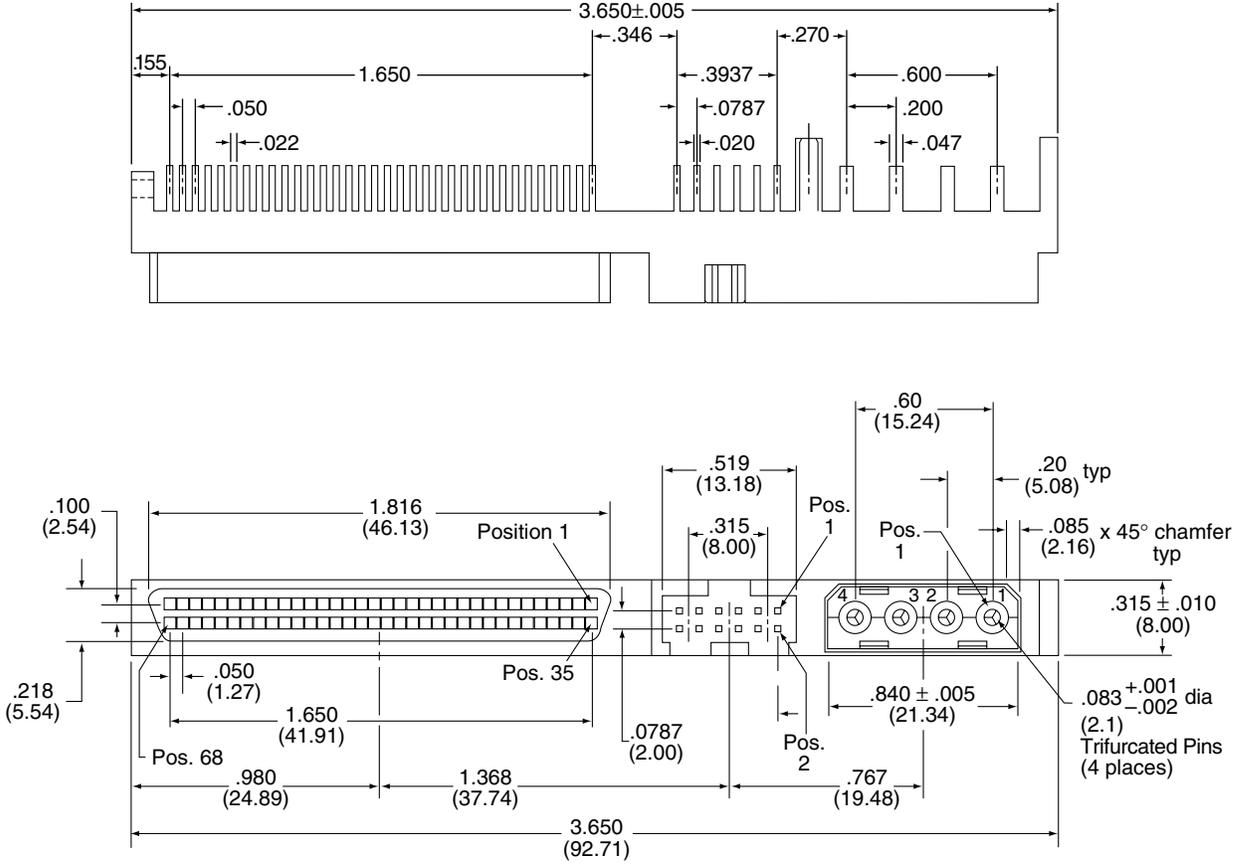


Figure 22. Nonshielded 68 pin SCSI device connector used on LW drives

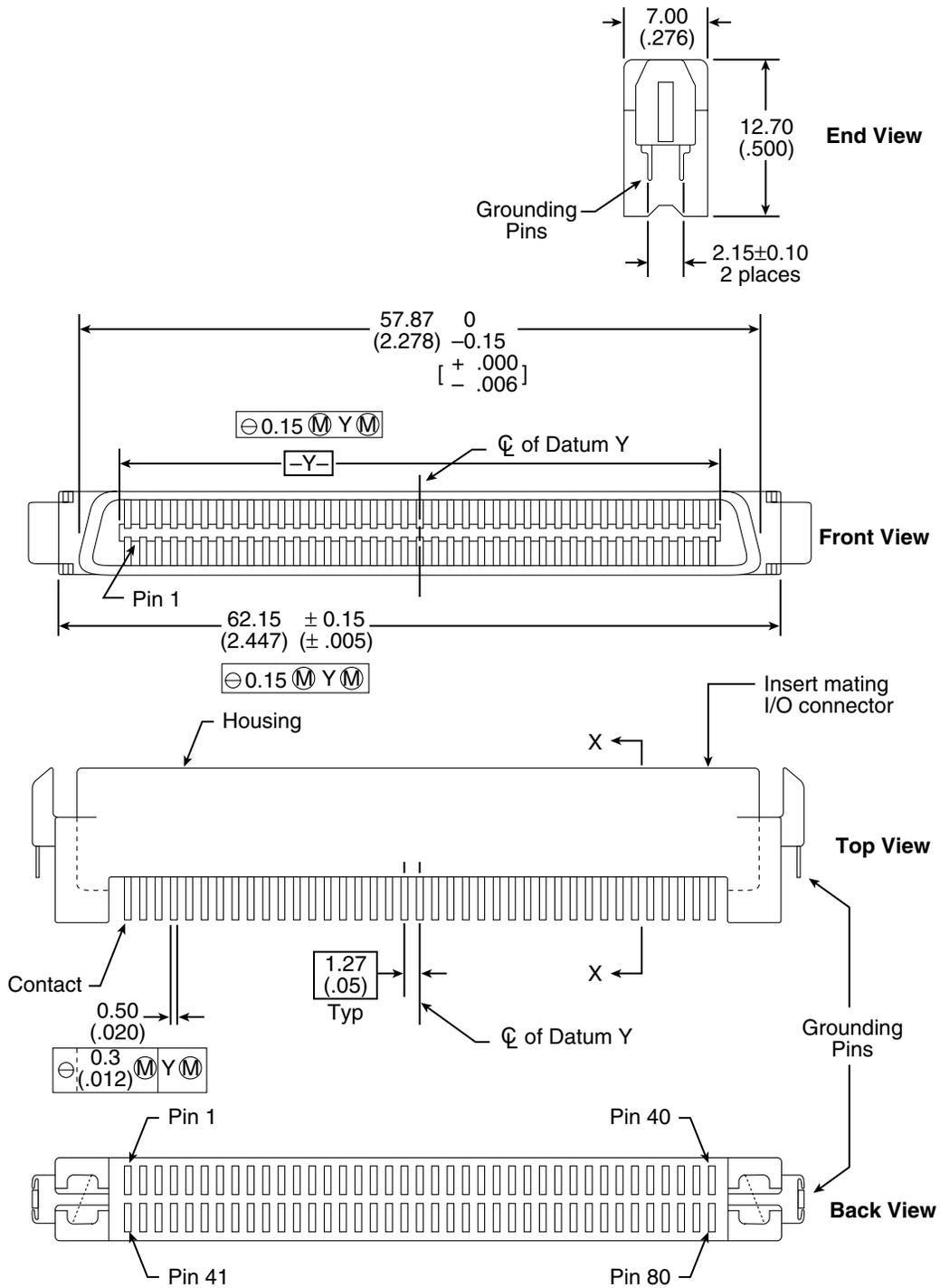


Figure 23. Nonshielded 80 pin SCSI "SCA-2" connector, used on LC drives

Table 13: LW 68-conductor single-ended (SE) P cable signal/pin assignments [11]

Note. A minus sign preceding a signal name indicates that signal is active low.

Signal name [1]	Connector contact number [3]	Cable conductor number [2]		Connector contact number [3]	Signal name [1]
GND	1	1	2	35	-DB12
GND	2	3	4	36	-DB13
GND	3	5	6	37	-DB14
GND	4	7	8	38	-DB15
GND	5	9	10	39	-DBP1
GND	6	11	12	40	-DB0
GND	7	13	14	41	-DB1
GND	8	15	16	42	-DB2
GND	9	17	18	43	-DB3
GND	10	19	20	44	-DB4
GND	11	21	22	45	-DB5
GND	12	23	24	46	-DB6
GND	13	25	26	47	-DB7
GND	14	27	28	48	-DBP
GND	15	29	30	49	GND
GND	16	31	32	50	GND
TermPwr	17	33	34	51	TermPwr
TermPwr	18	35	36	52	TermPwr
Reserved	19	37	38	53	Reserved
GND	20	39	40	54	GND
GND	21	41	42	55	-ATN
GND	22	43	44	56	GND
GND	23	45	46	57	-BSY
GND	24	47	48	58	-ACK
GND	25	49	50	59	-RST
GND	26	51	52	60	-MSG
GND	27	53	54	61	-SEL
GND	28	55	56	62	-C/D
GND	29	57	58	63	-REQ
GND	30	59	60	64	-I/O
GND	31	61	62	65	-DB8
GND	32	63	64	66	-DB9
GND	33	65	66	67	-DB10
GND	34	67	68	68	-DB11

Notes []: See page following Table 16.

Table 14: LW 68-conductor LVD P cable signal/pin assignments [11]

Note. A minus sign preceding a signal name indicates that signal is active low.

Signal name [1]	Connector contact number [3]	Cable conductor number [2]		Connector contact number [3]	Signal name [1]
+DB12	1	1	2	35	-DB12
+DB13	2	3	4	36	-DB13
+DB14	3	5	6	37	-DB14
+DB15	4	7	8	38	-DB15
+DBP1	5	9	10	39	-DBP1
+DB0	6	11	12	40	-DB0
+DB1	7	13	14	41	-DB1
+DB2	8	15	16	42	-DB2
+DB3	9	17	18	43	-DB3
+DB4	10	19	20	44	-DB4
+DB5	11	21	22	45	-DB5
+DB6	12	23	24	46	-DB6
+DB7	13	25	26	47	-DB7
+DBP	14	27	28	48	-DBP
Ground	15	29	30	49	Ground
DIFFSNS [8]	16	31	32	50	Ground
TermPwr	17	33	34	51	TermPwr
TermPwr	18	35	36	52	TermPwr
Reserved	19	37	38	53	Reserved
Ground	20	39	40	54	Ground
+ATN	21	41	42	55	-ATN
Ground	22	43	44	56	Ground
+BSY	23	45	46	57	-BSY
+ACK	24	47	48	58	-ACK
+RST	25	49	50	59	-RST
+MSG	26	51	52	60	-MSG
+SEL	27	53	54	61	-SEL
+C/D	28	55	56	62	-C/D
+REQ	29	57	58	63	-REQ
+I/O	30	59	60	64	-I/O
+DB8	31	61	62	65	-DB8
+DB9	32	63	64	66	-DB9
+DB10	33	65	66	67	-DB10
+DB11	34	67	68	68	-DB11

Notes []: See page following Table 16.

Table 15: LC 80-pin single-ended (SE) I/O connector pin assignments [11]

Note. A minus sign preceding a signal name indicates that signal is active low.

Signal name [1]	Connector contact number [3]	Signal number [3]	Contact name[1]
12 V CHARGE	1	41	12 V GND
12 V	2	42	12 V GND
12 V	3	43	12 V GND
12 V	4	44	MATED 1
NC [10]	5	45	NC [10]
NC [10]	6	46	DIFFSNS [8]
-DB11	7	47	GND
-DB10	8	48	GND
-DB9	9	49	GND
-DB8	10	50	GND
-I/O	11	51	GND
-REQ	12	52	GND
-C/D	13	53	GND
-SEL	14	54	GND
-MSG	15	55	GND
-RST	16	56	GND
-ACK	17	57	GND
-BSY	18	58	GND
-ATN	19	59	GND
-DBP	20	60	GND
-DB7	21	61	GND
-DB6	22	62	GND
-DB5	23	63	GND
-DB4	24	64	GND
-DB3	25	65	GND
-DB2	26	66	GND
-DB1	27	67	GND
-DB0	28	68	GND
-DP1	29	69	GND
-DB15	30	70	GND
-DB14	31	71	GND
-DB13	32	72	GND
-DB12	33	73	GND
+5 V	34	74	MATED 2
+5 V	35	75	5 V GND
+5 V	36	76	5 V GND
NC [10]	37	77	ACTIVE LED OUT [4] [9]
RMT-START [5] [9]	38	78	DLYD-START [6] [9]
SCSI ID (0) [7] [9]	39	79	SCSI ID (1) [7] [9]
SCSI ID (2) [7] [9]	40	80	SCSI ID (3) [7] [9]

Notes []: See page following Table 16.

Table 16: LC 80-pin single-ended (LVD) I/O connector pin assignments [11]

Note. A minus sign preceding a signal name indicates that signal is active low.

Signal name [1]	Connector contact number [3]	Signal number [3]	Contact name[1]
12 V CHARGE	1	41	12 V GND
12 V	2	42	12 V GND
12 V	3	43	12 V GND
12 V	4	44	MATED 1
NC [10]	5	45	NC [10]
NC [10]	6	46	DIFFSNS [8]
-DB11	7	47	+DB11
-DB10	8	48	+DB10
-DB9	9	49	+DB9
-DB8	10	50	+DB8
-I/O	11	51	+I/O
-REQ	12	52	+REQ
-C/D	13	53	+C/D
-SEL	14	54	+SEL
-MSG	15	55	+MSG
-RST	16	56	+RST
-ACK	17	57	+ACK
-BSY	18	58	+BSY
-ATN	19	59	+ATN
-DBP	20	60	+DBP0
-DB7	21	61	+DB7
-DB6	22	62	+DB6
-DB5	23	63	+DB5
-DB4	24	64	+DB4
-DB3	25	65	+DB3
-DB2	26	66	+DB2
-DB1	27	67	+DB1
-DB0	28	68	+DB0
-DBP1	29	69	+DP1
-DB15	30	70	+DB15
-DB14	31	71	+DB14
-DB13	32	72	+DB13
-DB12	33	73	+DB12
+5 V	34	74	MATED 2
+5 V	35	75	5 V GND
+5 V CHARGE	36	76	5 V GND
NC [10]	37	77	ACTIVE LED OUT [4] [9]
RMT_START [5] [9]	38	78	DLYD_START [6] [9]
SCSI ID (0) [7] [9]	39	79	SCSI ID (1) [7] [9]
SCSI ID (2) [7] [9]	40	80	SCSI ID (3) [7] [9]

Notes []: See page following this table.

Notes [] for Tables 13 through 16.

- [1] See Section 9.6.4.1 for detailed electrical characteristics of these signals.
- [2] The conductor number refers to the conductor position when using 0.025-inch (0.635 mm) centerline flat ribbon cable. Other cables types may be used to implement equivalent contact assignments.
- [3] Connector contacts are on 0.050 inch (1.27 mm) centers.
- [4] Front panel LED signal; indicates drive activity for host front panel hard drive activity indicator.
- [5] Asserted by host to enable Motor Start option (enables starting motor via SCSI bus command).
- [6] Asserted by host to enable Delayed Motor Start option (motor starts at power on or after a delay of 12 seconds times drive ID). This and [3] above are mutually exclusive options.
- [7] Binary code on A3, A2, A1 and A0 asserted by host to set up SCSI bus ID in drive.
- [8] GND provides a means for differential devices to detect the presence of a single ended device on the bus. Drive will not operate I/O bus at Ultra2 SCSI data rates if this is grounded.
- [9] Signals [4] through [7] are used in place of installing jumpers and cables on option select connectors J2 and J6. See Section 8.1.1 notes.
- [10] "NC" means no connection.
- [11] 8 bit devices which are connected to the 16 data bit LVD I/O shall leave the following signals open: –DB8, –DB9, –DB10, –DB11, –DB12, –DB13, –DB14, –DB15, and –DBP1.
8 bit devices which are connected to the 16 data bit single-ended (SE) I/O shall have the following signals open: DB8, –DB9, –DB10, –DB11, –DB12, –DB13, –DB14, –DB15, and –DBP1.
All other signals should be connected as shown.

9.7 Electrical description

Cheetah 18XL LW and LC model drives are multimode devices. That is, their I/O circuits can operate as either single-ended or low voltage differential drivers/receivers (selectable using the I/O "DIFFSENS" line).

See ANSI Standard X3T10/1302D for details electrical specifications.

9.7.1 Multimode—SE and LVD alternatives

When the interface "DIFFSENS" line is between +0.35 V and +0.5 V, the drive interface circuits operate single-ended and up to and including 20 M transfers/s (Fast-20 or Ultra SCSI). When "DIFFSENS" is between +0.7 V and +1.9 V, the drive interface circuits operate low voltage differential and up to and including 160 M transfers/s or less (Fast-160 or Ultra160 SCSI).

This multimode design does not allow dynamically changing transmission modes. Drives must operate only in the mode for which the installation and interface cabling is designed. Multimode I/O circuits used by these drives do not operate at high voltage differential levels and should never be exposed to high voltage differential environments unless the common mode voltages in the environment are controlled to safe levels for single-ended and low voltage differential devices (see the ANSI SPI-3 specification X3T10/1302D).

Multimode signals

Multimode circuit SE alternative signal characteristics are the same as described elsewhere in Section 9.7.1. The SE alternative for these circuits is selected as described above. SE cables and termination must be used.

LC and LW model drives do not have onboard terminators. The Multimode signal lines (either SE or LVD) should be terminated with 110 ohm active terminator circuits at each end of the total cable. Termination of the I/O lines must be provided for by the Host equipment designers or end users.

The SE and differential alternatives are mutually exclusive.

Output characteristics

Each signal (V_s) driven by LVD interface drivers shall have the following output characteristics when measured at the disc drive connector:

Steady state Low level output voltage* = $-0.95\text{ V} < V_s < -1.55\text{ V}$ (signal negation/logic 0)

Steady state High level output voltage* = $-0.95\text{ V} < V_s < 1.55\text{ V}$ (signal assertion/logic 1)

Differential voltage = $\pm 0.6\text{ V}$ minimum with common-mode voltage ranges $0.700\text{ V} < V_{cm} < 1.800\text{ V}$.

*These voltages shall be measured between the output terminal and the SCSI device's logic ground reference.

The output characteristics shall additionally conform to EIA RS-485.

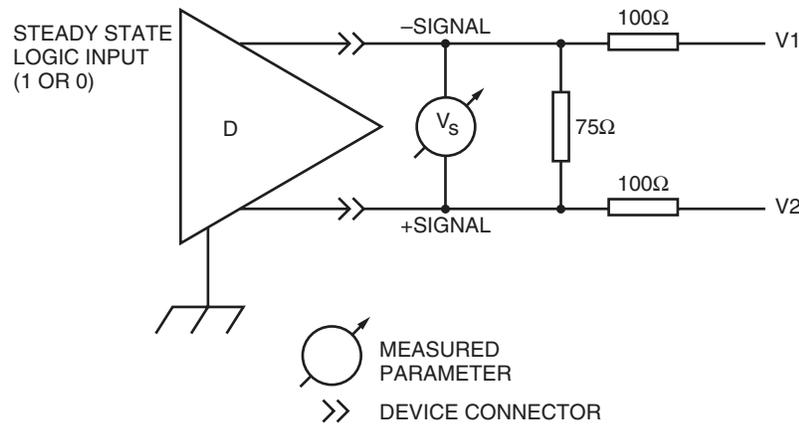


Figure 24. LVD output signals

Input characteristics

Each signal (V_s) received by LVD interface receiver circuits shall have the following input characteristics when measured at the disk drive connector:

Steady state Low level output voltage* = $0.030\text{ V} = < V_s = < 3.6\text{ V}$ (signal negation/logic 0)

Steady state High level output voltage* = $-3.6\text{ V} = < V_s = < -0.030\text{ V}$ (signal assertion/logic 1)

Differential voltage = $\pm 0.30\text{ V}$ minimum with common-mode voltage ranges $0.700\text{ V} = < V_{cm} = < 1.800\text{ V}$. (X3T10/1302D)

*These voltages shall be measured between the output terminal and the SCSI device's logic ground reference.

Input characteristics shall additionally conform to EIA RS-485-983.

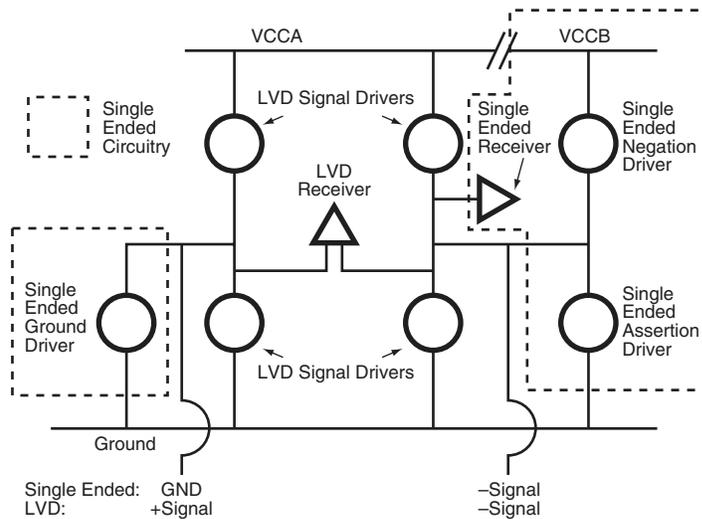


Figure 25. Typical SE-LVD alternative transmitter receiver circuits

9.7.1.1 Single-ended drivers/receivers

The maximum total cable length allowed with drives using single-ended I/O driver and receiver circuits depends on several factors. Table 17 lists the maximum lengths allowed for different configurations of drive usage. These values are from the SPI-3 document. All device I/O lines must have equal to or less than 25 pF capacitance to ground, measured at the beginning of the stub.

Table 17: Cable characteristics for single-ended circuits

I/O transfer rate	Maximum number of devices on the bus	maximum cable length allowed	Transmission line impedance	
			REQ/ACK	Other signals
≤10M transfers/s	16 (wide SCSI bus)	6 meters (19.7 ft)	90 ± 6 Ohms	90 ± 10 Ohms
≤20M transfers/s	4 (wide SCSI bus)	3 meters (9.8 ft)	90 ± 6 Ohms	90 ± 10 Ohms
≤20M transfers/s	8 (wide SCSI bus)	1.5 meters (4.9 ft)	90 ± 6 Ohms	90 ± 10 Ohms

A stub length of no more than 0.1 meter (0.33 ft) is allowed off the mainline interconnection with any connected equipment. The stub length is measured from the transceiver to the connection to the mainline SCSI bus.

Single-ended I/O cable pin assignments for LW drives are shown in Table 14.

Single-ended I/O pin assignments for the LC model are shown in Table 15. The LC model does not require an I/O cable. It is designed to connect directly to a back panel connector.

9.7.1.2 Low voltage differential I/O circuits

The maximum total cable length for use with drives using LVD I/O drivers and receiver circuits is 12 meters (39.37 ft.). A stub length of no more than 0.1 meter is allowed off the mainline interconnection with any connected equipment. LVD I/O pin assignments for LW model drives are shown in tables 13 and 14. LVD I/O pin assignments for LC model drives are shown in tables 15 and 16.

9.7.1.3 General cable characteristics

A characteristic impedance of 100 ohm + 10% is recommended for unshielded flat or twisted pair ribbon cable. However, most available cables have a somewhat lower characteristic impedance. To minimize discontinuities and signal reflections, cables of different impedances should not be used in the same bus. Implementations may require trade-offs in shielding effectiveness, cable length, the number of loads, transfer rates, and cost to achieve satisfactory system operation. If shielded and unshielded cables are mixed within the same SCSI bus, the effect of impedance mismatch must be carefully considered. Proper impedance matching is especially important in order to maintain adequate margin at fast SCSI transfer rates.

9.8 Terminator requirements

Caution: These drives do not have onboard internal terminators. The user, systems integrator or host equipment manufacturer must provide a terminator arrangement external to the drive when termination is required. For LW drives, terminator modules can be purchased that plug between the SCSI I/O cable and the drive I/O connector or on the end of a short I/O cable stub extending past the last cable connector. LC drives are designed to be plugged into a backpanel connector without cabling.

9.9 Terminator power

LW drives

You can configure terminator power from the drive to the SCSI bus or have the host adaptor or other device supply terminator power to the external terminator. See Section 8.1 for illustrations that show how to place jumpers for this configuration.

LC drives

These drives cannot furnish terminator power because no conductors in the 80-pin I/O connector are devoted to terminator power.

9.10 Disc drive SCSI timing

Table 18: Disc drive SCSI timing

Description	Waveform symbol [1]	Waveform table [1]	Typical timing
Target Select Time (no Arbitration)	T00	N/A	<1 μ s
Target Select Time (with Arbitration)	T01	4.5-1,2	1.93 μ s
Target Select to Command	T02	4.5-1	3.77 μ s
Target Select to MSG Out	T03	4.5-2	1.57 μ s
Identify MSG to Command	T04	4.5-3	3.36 μ s
Command to Status	T05	4.5-5	Command Dependent
Command to Data (para. In)	T06	4.5-9	Command Dependent
Command to Data (para. Out)	T07	4.5-10	Command Dependent
Command to Data (Write to Data Buffer)	T08	4.5-10	Command Dependent
Command to Disconnect MSG	T09	4.5-6	Command Dependent
Disconnect MSG to Bus Free	T10	4.5-6,14	0.52 μ s
Disconnect to Arbitration (for Reselect) This measures disconnected CMD overhead	T11	4.5-6	Command Dependent
Target win Arbitration (for Reselect)	T12	4.5-7	3.00 μ s
Arbitration to Reselect	T13	4.5-7	1.60 μ s
Reselect to Identify MSG In	T14	4.5-7	1.39 μ s
Reselect Identify MSG to Status	T15	4.5-8	Command Dependent
Reselect Identify MSG to Data (media)	T16	4.5-11	Command Dependent
Data to Status	T17	4.5-15	Command Dependent
Status to Command Complete MSG	T18	4.5-5,8,15	0.98 μ s
Command Complete MSG to Bus Free	T19	4.5-5,8,15	0.51 μ s
Data to Save Data Pointer MSG	T20	4.5-14	4.00 μ s
Save Data Pointer MSG to Disconnect MSG	T21	4.5-14	0.79 μ s
Command Byte Transfer	T22	4.5-4	0.04 μ s
Next Command Byte Access:		4.5-4	
Next CDB Byte Access (Byte 2 of 6)	T23.6.2	4.5-4	0.58 μ s
Next CDB Byte Access (Byte 3 of 6)	T23.6.3	4.5-4	0.12 μ s
Next CDB Byte Access (Byte 4 of 6)	T23.6.4	4.5-4	0.12 μ s
Next CDB Byte Access (Byte 5 of 6)	T23.6.5	4.5-4	0.12 μ s
Next CDB Byte Access (Byte 6 of 6)	T23.6.6	4.5-4	0.12 μ s
Next CDB Byte Access (Byte 2 of 10)	T23.10.2	4.5-4	0.59 μ s
Next CDB Byte Access (Byte 3 of 10)	T23.10.3	4.5-4	0.11 μ s \pm 1 μ s
Next CDB Byte Access (Byte 4 of 10)	T23.10.4	4.5-4	0.12 μ s \pm 1 μ s
Next CDB Byte Access (Byte 5 of 10)	T23.10.5	4.5-4	0.11 μ s \pm 1 μ s
Next CDB Byte Access (Byte 6 of 10)	T23.10.6	4.5-4	0.11 μ s \pm 1 μ s
Next CDB Byte Access (Byte 7 of 10)	T23.10.7	4.5-4	0.13 μ s \pm 1 μ s
Next CDB Byte Access (Byte 8 of 10)	T23.10.8	4.5-4	0.12 μ s \pm 1 μ s
Next CDB Byte Access (Byte 9 of 10)	T23.10.9	4.5-4	0.12 μ s \pm 1 μ s
Next CDB Byte Access (Byte 10 of 10)	T23.10.10	4.5-4	0.12 μ s \pm 1 μ s

Table 18: Disc drive SCSI timing (Continued)

Description	Waveform symbol [1]	Waveform table [1]	Typical timing
Data In Byte Transfer (parameter)	T24	4.5-12	0.04 μ s
Data Out Byte Transfer (parameter)	T25	4.5-13	0.04 μ s
Next Data In Byte Access (parameter)	T26	4.5-12	0.12 μ s
Next Data Out Byte Access (parameter)	T27	4.5-13	0.12 μ s
Data In Byte Transfer (media) [2]	T28	4.5-12	0.04 μ s
Data Out Byte Transfer (media) [2]	T29	4.5-13	0.04 μ s
Next Data In Byte access (media [2])	T30	4.5-12	0.12 μ s
Next Data Out Byte access (media [2])	T31	4.5-13	0.12 μ s
MSG IN Byte Transfer	T32	4.5-5,7,8,14,15	0.04 μ s
MSG OUT Byte Transfer	T33	4.5-2	0.04 μ s
STATUS Byte Transfer	T34	4.5-5,8,15	0.04 μ s
Synchronous Data Transfer Characteristics:			
Request Signal Transfer Period [3]	–	–	various (800 ns max)

Notes.

- [1] See the *SCSI Interface Product Manual*, part number 75789509, Timing examples section.
- [2] Maximum SCSI asynchronous interface transfer rate is given in Section 4.2.3 of this manual.
- [3] Synchronous Transfer Period is determined by negotiations between an Initiator and a Drive. The Drive is capable of setting periods as given in Section 9.5. See also the Synchronous data transfer section and the Extended messages section of the *SCSI Interface Product Manual*, for a description of synchronous data transfer operation.

9.11 Drive activity LED

The following table provides drive activity LED status.

Table 19: Drive activity LED status

Spindle status	Command status	LED status
Spinning up with DC power applied	N/A	On until spinup is complete
Spun down	Start Unit	On while processing the command
Powered down by removal of DC power	N/A	Off due to absence of power
Spun up	Stop Unit	On while processing the command
Spun down	No command activity	Off
Spun down	Write/Read Buffer	On while processing the command
Spun down	SCSI Bus Reset	On while processing the reset
Spun down	Test Unit Ready	On while processing the command
Spun up	No command activity	Off
Spun up	Write/Read	On while processing the command
Spun up	SCSI Bus Reset	On while processing the reset
Spun up	Test Unit Ready	On while processing the command
Spun up	Format with Immediate option on	On while the command is initially processed
Spun up	Format without Immediate	LED toggles on/off on each cylinder boundary

10.0 Seagate Technology support services

Online Services

Internet

www.seagate.com for information about Seagate products and services. Worldwide support is available 24 hours daily by e-mail for your disc or tape questions.

Presales Support:

Disc: www.seagate.com/support/email/email_presales.html or DiscPresales@Seagate.com.

Tape: www.seagate.com/support/email/email_tape_presales.html or Tape_Sales_Support@Seagate.com.

Technical Support:

Disc: www.seagate.com/support/email/email_disc_support.html or DiscSupport@Seagate.com.

Tape: www.seagate.com/support/email/email_tape_support.html or TapeSupport@Seagate.com.

Reseller Marketplace

Reseller Marketplace is the storage industry's first collaborative, e-commerce marketplace offering resellers the fastest, most efficient online purchasing process for Seagate storage solutions. The Reseller Marketplace at marketplace.seagate.com, an exclusive service for US resellers participating in the Seagate Partner Program (SPP), is designed to streamline the purchasing process of Seagate solutions and provide unprecedented value to Seagate's resellers through real-time pricing and availability, fast and easy comparison shopping, and seamless integration with key distributors for a one-stop shopping experience.

For support, questions and comments: reseller.seagate.com/benefits/T1.html or 1-877-271-3285 (toll-free) 9 A.M. to 7 P.M. (eastern time) Monday through Friday.

Tape Purchases

US customers can purchase Seagate data cartridges, tape supplies, accessories, and select Seagate tape drive products 24 hours daily at buytape.seagate.com.

Automated Services

SeaFONE® (1-800-SEAGATE) is Seagate's toll-free number (1-800-732-4283) to access our automated self-help services. Using a touch-tone phone, you can find answers to service phone numbers, commonly asked questions, troubleshooting tips and specifications for disc drives and tape drives 24 hours daily. International callers can reach this service by dialing +1-405-936-1234.

SeaFAX® (1-800-SEAGATE) is Seagate's automated FAX delivery system. Using a touch-tone phone, you can obtain technical support information by return FAX 24 hours daily.

Presales Support

Presales Support

Our Presales Support staff can help you determine which Seagate products are best suited for your specific application or computer system.

Technical Support

If you need help installing your drive, consult your dealer. Dealers are familiar with their unique system configurations and can help you with system conflicts and other technical issues. If you need additional help, you can talk to a Seagate technical support specialist. Before calling, note your system configuration and drive model number (ST####).

SeaTDD™ (+1-405-936-1687) is a telecommunications device for the deaf (TDD). You can send questions or comments 24 hours daily and exchange messages with a technical support specialist from 8:00 A.M. to 11:45 A.M. and 1:00 P.M. to 6:00 P.M. (central time) Monday through Friday.

Customer Service (CSO)

Warranty Service

Seagate offers worldwide customer support for Seagate drives. Seagate direct OEM, Distribution and System Integrator customers should contact their Seagate service center representative for warranty information. Other customers should contact their place of purchase.

Authorized Service Centers

If you live outside the US, you can contact an Authorized Service Center for service.

USA/Canada/Latin America Support Services

Presales Support

Call Center	Toll-free	Direct dial	FAX
<i>Disc:</i>	1-877-271-3285	+405-936-1210	+1-405-936-1683
<i>Tape:</i>	1-800-626-6637	+1-714-641-2500	+1-714-641-2410

Technical Support (SeaFONE)

1-800-SEAGATE or +1-405-936-1234 (for specific product phone number)
 FAX: *Disc:* +1-405-936-1685; *Tape and Server Appliance:* +1-405-936-1683

SeaFAX	1-800-SEAGATE
SeaTDD	+1-405-936-1687

Warranty Service

Call Center	Toll-free	Direct dial	FAX / Internet
USA	1-800-468-3472	+1-405-936-1456	+1-405-936-1462
Mexico and Latin America	—	+1-405-936-1456	+1-405-936-1464
Canada			
<i>Memofix*</i>	1-800-636-6349	+1-905-660-4936	+1-905-660-4951 www.memofix.com
<i>Adtech*</i>	1-800-624-9857	+1-905-812-8099	+1-905-812-7807 www.adtech1.com
Brazil			
<i>MA Centro de Serviçoes*</i>	—	+55-21-509-7267	+55-21-507-6672 e-mail: sgt_cso@gbl.com.br

European Support Services

For European customer support, dial the toll-free number for your specific country for presales support, technical support and warranty service.

If your country is not listed here, dial our European call center at +31-20-316-7222 from 8:30 A.M. to 5:00 P.M. (European central time) Monday through Friday. The European call center is located in Amsterdam, The Netherlands.

Call Center

Austria	0 800-20 12 90
Belgium	0 800-74 876
Denmark	80 88 12 66
France	0 800-90 90 52
Germany	0 800-182 6831
Ireland	1 800-55 21 22
Italy	800-790695
Netherlands	0 800-732 4283
Norway	800-113 91
Poland	00 800-311 12 38

*Authorized Service Centers

Spain	900-98 31 24
Sweden	0 207 90 073
Switzerland	0 800-83 84 11
Turkey	00 800-31 92 91 40
United Kingdom	0 800-783 5177

Fax Services—All European Countries

Presales/Technical Support/Warranty Service 31-20-653-3513

Africa/Middle East Support Services

For presales, technical support, warranty service and FAX services in Africa and the Middle East, dial our European call center at +31-20-316-7222 from 8:30 A.M. to 5:00 P.M. (European central time) Monday through Friday, or send a FAX to +31-20-653-3513. The European call center is located in Amsterdam, The Netherlands.

Asia/Pacific Support Services

For Asia/Pacific presales and technical support, dial the toll-free number for your specific country. The Asia/Pacific toll-free numbers are available from 6:00 A.M. to 10:45 A.M. and 12:00 P.M. to 6:00 P.M. (Australian eastern time) Monday through Friday. If your country is not listed here, direct dial one of our technical support locations.

Call Center	Toll-free	Direct dial	FAX
Australia	1800-14-7201	—	—
China	—	—	+86-10-6871-4316
Hong Kong	800-90-0474	—	+852-2368 7173
Indonesia	001-803-1-003-2165	—	—
Japan	—	—	+81-3-5462-2979
Malaysia	1-800-80-2335	—	—
New Zealand	0800-443988	—	—
Singapore	800-1101-150	+65-488-7584	+65-488-7528
Taiwan	—	+886-2-2514-2237	+886-2-2715-2923
Thailand	001-800-11-0032165	—	—

Warranty Service

Call Center	Toll-free	Direct dial	FAX
Asia/Pacific	—	+65-485-3595	+65-488-7503
Australia	1800-12-9277	—	—
Japan	—	+81-3-5462-2904	+81-3-5462-2979

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